



Saudi Chevron Phillips Co.
7764 Road 218 - Industrial Area
Unit No: 1, Al-Jubail 35722 - 3629
Kingdom of Saudi Arabia
VAT SA 300450349600003

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25.08.2022 01:54:05

**Change to
Purchase order**

Vendor Address

Vendor No. 128310
COPERION MIDDLE EAST CO. LTD
PO BOX 821
31951 Jubail Industrial City
Phone (0)13 510-4420
Fax (0)13 341-1052
Email Jasbeer.Jabbar@coperion.com
Attention Fazil Ahamed

Billing Address

Saudi Chevron Phillips Co.
7764 Road 218 - Industrial Area
Unit No: 1, Al-Jubail 35722 - 3629
Kingdom of Saudi Arabia

GICANA, WAREN N
DOCUMENT CONTROLLER
Telephone: +966 13 359 6534
Fax: +966 13 358 4353
Email: SAAJRAACCTSPAYABLE@saudichevron.com

Information

Order Number 4504146201
Date 05.12.2021
Vendor No. 128310
Total Value 1,256,433.50 EUR *
Buyer SCP/Faiq Zaidi
Phone 966133568297
Fax 966-13-358-2208
Delivery Date 03.10.2022
Email zaidisf@saudichevron.com
Incoterms SVC / Extruder Machines Overhaul
* Estimated value

S-CHEM Freight Forwarder

Phone
Fax
Email

Shipping Address

Saudi Chevron Phillips Co.
7764 Road 218 - Industrial Area
Unit No: 1, Al-Jubail 35722 - 3629
Kingdom of Saudi Arabia

Order Valid From 05.12.2021
Order Valid To 30.11.2022
Terms of payment Net 30 Days
Our reference PR#44073263
Your person responsible Mr. Fazil Ahamed
Your reference CMES-0642

SUPPLIER'S / CONTRACTOR'S ACKNOWLEDGEMENT & ACCEPTANCE:

We require an order acknowledgement for all items of purchase.

PLEASE SIGN AND RETURN WITHIN 3 DAYS OF RECEIPT OF THIS ORDER.

NAME _____ TITLE _____

SIGNATURE _____ DATE _____

INSTRUCTIONS TO SUPPLIER / CONTRACTOR:

The supply of material, labor or services described hereunder should be in accordance with Saudi Chevron Phillips Co. Purchase Order Terms and Conditions or standing Contract / Agreement Terms and Conditions.

SIGNATURE _____ DATE _____
(S-CHEM Authorized Signature)

[Handwritten signature]
[Handwritten signature]



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**Change to
Purchase order**
PO number 4504146201 / 05.12.2021

Item	Material/Description	Quantity	UM	Unit Price	Net Amount
1	Extruders Overhaul U42, 43, 44 TA-2022	1.00	PU	1,137,496.00 / PU	1,137,496.00
****CHANGE TO PURCHASE ORDER NO. 1, DATED 25.08.2022****					
This is a change to purchase order no. 1 issued to COPERION MIDDLE EAST CO. Ltd. based on proposal reference CMES-0671.QSM10213.Rev03, dated 21st August 2022 to reflect changes as given below.					
Change:					
1. Clause 1.1: Exhibit-I Scope of Work is revised to include additional scope					
2. Clause 3.1: PO value increased from Euro 1,137,496.00 to Euro 1,256,433.50					
3. Clause 3.2: Exhibit-II Schedule of Compensation is revised to cover the cost of additional scope					
****END OF CHANGE TO PURCHASE ORDER NO. 1, DATED 25.08.2022****					
SAUDI CHEVRON PHILLIPS (SCP) (herein after referred to as "COMPANY") hereby confirms award of the subject Purchase Order (P.O) to COPERION MIDDLE EAST (herein after referred to as "CONTRACTOR"), against their offer reference CMES-0642. QSM10199 Rev0 dated 28th September 2021 and all email communications, in accordance with the Terms and Conditions as described below.					
1.0 CONTRACTOR's SCOPE OF WORK (SPECIFIC)					
=====					
Except as otherwise expressly provided elsewhere in this P.O (also referred as "Contract"), CONTRACTOR shall provide all labor, supervision, consumable material, equipment and inspection, prepare record books, fabrication, utilities, supplies, tools, construction equipment, temporary facilities and each and every item of expense necessary for "Inspection & Overhaul on Extruder Machines at Unit 42, 43 & 44 during TA 2022 SPCo SP" at COMPANY's owned / operated facility in Al-Jubail, Kingdom of Saudi Arabia.					
CONTRACTOR is required to perform work as per following documents enclosed with the purchase order:					
1.1 Exhibit I - Scope of Work					
(a) Attachment 1 - Manpower Loading Chart & Work Schedule					
2.0 WORK SCHEDULE & COMPANY's CONTACT					
=====					
2.1 Work Duration:					
Mobilization shall be done during SPCo T/A (South Plot) planned in the months of October & November 2022 and as per agreement with COMPANY Representative					
Preliminary work schedule is enclosed as Exhibit I Attachment-1					
2.2 COMPANY contacts:					
2.2.1 For technical concerns & work coordination:					



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Change to
Purchase order
PO number 4504146201 / 05.12.2021

Item	Material/Description	Quantity	UM	Unit Price	Net Amount
	Name: Mr. Tariq Shafi, Designation: Mechanical Planner T/A Tel: +966-13-359-2561 Email: shafmu@saudichevron.com 2.2.2 For contractual concerns: Mr. Faiq Zaidi Contracts Engineer-III Tel no.: +966-13-359-8297 Email: ZAIDISF@saudichevron.com 3.0 COMPENSATION & PRICE BREAK UP ===== 3.1 The Total estimated cost and compensation of this PO is Euro 1,137,496.00. The Price set forth herein is firm for the duration of the P.O and includes all CONTRACTOR's costs, expenses, overhead and profit for complete performance of the Services. 3.2 Unit Rates & Price Breakdown: Refer Exhibit-II Schedule of Compensation 4.0 INVOICING & PAYMENT SCHEDULE ===== 4.1 COMPANY shall make 100 % payment of undisputed invoices, after successful completion of services, within 30 days. The invoice shall be supported with "Time Sheets" duly signed by COMPANYs authorized representative. 4.2 CONTRACTOR shall submit an original invoice on due to: SAUDI CHEVRON PHILLIPS (SCP) P. O. Box 11221, Al Jubail Industrial City 31961 Attention: Accounts Payable 4.3 The invoice shall refer to the subject Purchase Order number and shall include copies of receipted invoices or other necessary supporting documentation signed by COMPANY authorized representative. 4.4 Payments shall be done as per actual services rendered by the CONTRACTOR using the above unit rates. 5.0 GUIDELINES ===== 5.1 All work should follow COMPANY Standards and Specifications. 5.2 All work outside the above codes, standards and specifications shall follow industry guidelines and practices. 5.3 CONTRACTOR shall comply with COMPANY Policies, General Instructions and Work Procedures regarding the use of Personal Protective Equipment (PPE).				



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**Change to
Purchase order**
PO number 4504146201 / 05.12.2021

Item	Material/Description	Quantity	UM	Unit Price	Net Amount
	5.4 CONTRACTOR shall comply with COMPANY Safety, Health, Environment and Security Instructions (it is the responsibility of CONTRACTOR to seek more applicable details from COMPANY technical representative, before mobilization at site.) 5.5 COMPANY may from time to time and at any time require CONTRACTOR to suspend performance hereunder completely or partially for whatever length of time COMPANY may elect. The time for completion shall be extended by each period that the completion date is necessarily delayed by (a) the actions or omissions of COMPANY or another independent contractor that is directly responsible to COMPANY (unless such delay is due to CONTRACTOR's actions or failures to act). In case COMPANY requires suspending the performance of work, CONTRACTOR shall be given reasonable delivery extensions. 5.6 In case, CONTRACTOR performance is not up to COMPANY expectation then COMPANY reserves the right to impose appropriate penalties to recover the cost of material supplied / schedule. 5.7 CONTRACTOR is responsible to verify the Scope of Work by conducting a Field Survey or Site Visit and familiarize themselves with the job requirement before commencement of work. 5.8 All special tools and/or equipment required for the project shall be furnished by CONTRACTOR. 5.9 CONTRACTOR shall be solely responsible for thorough inspection and testing of the Work and for the quality of the Work. All such inspection shall be in accordance with the Quality Plan. COMPANY's inspection of, testing of, approval of, or agreement to the performance of any part of the Work shall in no way relieve CONTRACTOR of its responsibility for the Work. 5.10 In the event of a schedule change or any other contingency involving any unanticipated delay in receipt of Materials, fabrication, or meeting other scheduled completion dates, CONTRACTOR shall notify COMPANY within a reasonable period, as determined by COMPANY and not to exceed FIVE (05) calendar days, subsequent to identifying the delay as to the nature and extent of impending delay and also propose further action to recover the original schedule. 5.11 CONTRACTOR shall be responsible to maintain, at all times during work in progress the required Insurance Certificates, as stipulated in the General Terms & Conditions. 5.12 CONTRACTOR shall immediately notify COMPANY Representatives and seek written approvals to proceed on any discovery works, changes on field plan and /or method statement. This compliance requirement should be thoroughly communicated to all the CONTRACTOR's personnel (both direct and indirect) involved in work execution. 5.13 CONTRACTOR shall ensure presence of their personnel to the designated work area only. Any Person found in or around unrelated plant area, shall be subject to immediate removal from Plant. CONTRACTOR shall provide a suitable replacement immediately to avoid any effect on work progress. 5.14 Any manpower mobilized by CONTRACTOR at COMPANY facility to perform services under this Purchase Order must carry valid work visa in accordance with the laws of the Kingdom of Saudi Arabia. 5.15 To comply with Essential Cybersecurity Controls (EC-1:2018) developed by National Cybersecurity Authority (NCA), Saudi Arabia, CONTRACTOR is required to notify the COMPANY in writing of a cybersecurity breach, within TWENTY-FOUR (24) hours of its discovery including but not limited to unauthorized exposure of data, effects on the information technology networks or systems, and / or loss of				



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**Change to
Purchase order**
PO number 4504146201 / 05.12.2021

Item	Material/Description	Quantity	UM	Unit Price	Net Amount
	Confidential Information (the "Cybersecurity Incident"). The Cybersecurity Incident reporting should include apart from others: a. description of incident (occurrence, affects, possible source, focal point, etc.) and b. mitigation plan (investigation, recovery and future avoidance) 6.0 LIQUIDATED DAMAGES =====				
	In the event the CONTRACTOR fails to achieve set milestone date for final completion of work, the CONTRACTOR shall pay liquidated damages to the COMPANY for late completion amounting to TWO percent (02%) of the P.O value for every week of delay and or a maximum deductible up to TEN percent (10%) of the P.O value 7.0 TAX LIABILITY =====				
	CONTRACTOR shall be fully liable for and pay, without reimbursement from COMPANY, any and all taxes excluding VAT, levies, fines, penalties, assessments and fees of every kind and nature, or increases the foregoing, imposed on CONTRACTOR as a result of CONTRACTOR's performance of the Services or in connection with income earned by CONTRACTOR under this Contract. 8.0 TERMS & CONDITIONS =====				
	COMPANY's General Terms and Conditions (Exhibit IV) enclosed with the purchase order & Safety and Security Instructions (Exhibit III) shall constitute the entire agreement between COMPANY and CONTRACTOR. No other conditions, warranties, representations, verbal or written exchanges made prior or subsequent to this document (unless written and mutually agreed) shall be of any force or effect. 9.0 P.O. ACKNOWLEDGEMENT =====				
	The P.O needs to be acknowledged by a signed / stamped return copy within 03 working days of issuance of same, failure to do so shall be treated as an auto acceptance. 10.0 ATTACHMENT TO P.O =====				
	10.1 Exhibit I - Scope of Work 10.2 Exhibit I Attachment-1: Manpower Loading Chart & Work Schedule 10.3 Exhibit II - Schedule of Compensation 10.4 Exhibit III - Safety & Security Instructions 10.5 Exhibit IV - General Terms & Conditions * The price reflects an estimated value. Delivery date: 03.10.2022 *** Description changed *** *** Delivery date changed *** *** Text changed ***				



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**Change to
Purchase order**
PO number 4504146201 / 05.12.2021

Item	Material/Description	Quantity	UM	Unit Price	Net Amount
The item covers the following services:					
2	Gear box Bearing Repair -Extruder(43)	1.00	PU	118,937.50 / PU	118,937.50
Delivery date: 03.10.2022					
*** New item ***					
The item covers the following services:					
Total net value excl. tax				EUR	1,256,433.50
Tax amount				EUR	188,465.03
Total value incl. tax				EUR	1,444,898.53

EXHIBIT – I

1.0 DESCRIPTION OF WORK – GENERAL

Except as otherwise expressly provided elsewhere in this Contract, CONTRACTOR shall provide all labor, supervision, material, equipment, inspection resources, prepare record books, furnish all materials, transportation, freight forwarding, customs clearance, material receiving and handling, warehousing services, utilities, supplies, tools, construction equipment, temporary facilities and each and every item of expense necessary for the **“Inspection and Overhaul on Extruder Machines at Unit 42,43 & 44 during SPCo South Plot TA-2022”** at the COMPANY facility in Jubail Industrial City.

2.0 DESCRIPTION OF WORK - SPECIFIC

2.1 SYNOPSIS

We are planning a Major Overhaul / Repair Activity on our extruder machines and extruder's system related works at Unit 42, 43 & 44 of our Plant SPCO (south). Work will be completely executed by your company's services engineers, specialists & site crews for Gear box & process parts. Therefore, this bid invitation covers both execution & supervision.

However, to provide assistance to CONTRACTOR's team for handling various parts, hydro-blasting, Chemical cleaning of Barrels, cleaning, lifting, dismantling, fitting, shifting & other maintenance tasks, CONTRACTOR will be provided the support of site manpower hired from a separate contractor on COMPANY's behalf. This manpower will consist of Rotary technicians, Fitters, Riggers, Insulators, Electricians, Instrument Fitters, Scaffolders & helpers. Composition of the manpower team will be finalized on CONTRACTOR's recommendation.

So, it is expected that while submitting its technical proposal, CONTRACTOR will make sure to include the manpower, resources or tools requirements expected from COMPANY besides meeting all other requirements of technical proposal listed in technical proposal requirements. Being the OEM and sole responsible for the scope completion with meeting quality & safety standards. It is also desired that CONTRACTOR will not limit its technical proposal up to the requirements put forward by COMPANY only and will incorporate all necessary technical details whatever in its opinion are “must include” details relevant to the project in hand.

Intent of engaging CONTRACTOR as a lump sum contractor means that it would be having ultimate responsibility & ownership of the work supervision & execution till its completion within the agreed time frame conforming work quality parameters.

Scope of work has been derived on the basis of history of the equipment, maintenance activities carried out during TA 2016 & afterward till date and also refined by the review discussions & Meeting held on scope among COMPANY's Reliability, TA, Operation & CONTRACTOR team.

Detailed scope has been drafted on basis of following key understanding & agreements over overhaul strategy of extruders and are listed as under:

2.1.1 All bearings, seals & O-rings would be replaced as part of standard overhaul activity

2.1.2 In case of Discovery after inspection screw shaft, replacement would be carried out:

2.1.2.1 For Unit 42/43, 01 screw shaft available, Elements would also be available

2.1.2.2 For Unit 44, Screw & Elements would be available.

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- 2.1.3 In case of Discovery after inspection of Barrels, replacement decision will be taken:
 - 2.1.3.1 For Unit 42 Barrels are available in stock
 - 2.1.3.2 For Unit 43/U44 New barrel are under procurement as recommended by OEM
- 2.1.4 Screw & Barrels will be hydro blasted. In addition, Barrels will be chemically cleaned also, in case Old barrels are in good enough condition and are recommended to be re-used after inspection
- 2.1.5 All hard Parts, screens & strainers would be cleaned & inspected. NDT will be performed on hard parts as described in detailed scope
- 2.1.6 Wear Measurements for screw shafts & Barrels would be recorded using COBRA instrumentation
- 2.1.7 All Oils & lubricants would be replaced
- 2.1.8 All damaged Elements & flights will be replaced
- 2.1.9 Leak tests of Screw / Barrel assemblies & No-Load Test Run

2.2 COMPOSITION OF BID DOCUMENTS

Bid document has been sub-divided in **Two major sections.**

Detailed scope against each Tag no is described in scope table, part of this document in following section)

- 2.2.1 **Section-A;** This section explains the brief & detailed scope of work, timelines, requirements for technical proposal. For ease of cost evaluation unit wise, a summary table for all units along with individual units have been made part the document. This section consists of following sub-sections as under;
 - 2.2.1.1 Sub-Section-1; Scope Brief
 - 2.2.1.2 Sub-Section-2; Detailed Scope (List of Worklist Items Unit Wise Divided in 03 Categories)
 - 2.2.1.3 Sub-Section-3; Timelines (Available Maintenance Windows)
 - 2.2.1.4 Sub-Section-4; Requisites of Technical Proposal
 - 2.2.1.5 Sub-Section-5; Parallel Scopes (Extruder Building Jobs to be carried out independently by COMPANY or COMPANY's contractor, Not part of this scope)
- 2.2.2 **Section-B;** This section contains information about General and Scope Related Special terms & conditions for Bid Scope. This Section Contains CONTRACTORS & COMPANY's responsibilities & requirements specific with current scope (Point No 1 & 2) and standard contractual Terms & Conditions (Point no 3 onward).

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SECTION –A SCOPE OF WORKS

2.3 SUB-SECTION-1; SCOPE OF WORK (BRIEF)

A brief for SOW will be highlighted in this section. Scope of Work for each Unit has been divided in 03 major parts (Process Section, Gear Box Section & Dryers). This Brief summary of scope has been expanded in detailed maintenance scope in the later part of the document with clear demarcation in accordance with the segments of brief scope and also are marked with the Job IDs. Price Schedules have been designed on pattern of “Scope Brief “described as under.

Important Note; It is also note-worthy that some scope on extruder systems will be carried out by COMPANY’s own maintenance team or its subcontractors, independent of CONTRACTOR’ s scope and is listed in separate Section-6 of parallel jobs. Purpose of keeping COMPANY’s Parallel scope in bid document is to communicate Bidder of this Bid Document about the possible schedule interface & integration. It may facilitate the bidder for optimization of schedule & Resources.

2.3.1 Unit 42/ZSK380 /HDPE

2.3.1.1 **Overhaul Screws, Barrels & Process Section assemblies;** Overhauling of Screw & Barrels that includes all dismantling & Re-assembling of process parts, existing barrels & screws, screen changer, Die Head housing, pelletizer system (assembly & Gear Box), DAV valves, Hydraulic system & other accessories. Replacement of the damaged parts.

2.3.1.2 **Overhaul Suprex gearbox:** Replacement of wearable parts at a minimum; Replace Oil. Change all bearings and sealing, check all installed parts as gears and shaft. This job also involves Uncoupling & Recoupling of Motor with Gear Box, solo run testing & alignment of Main Drive Motor. *(Motor Dismantling, Overhauling, Installation, Rigging or electrical testing is not part of this scope).*

2.3.1.3 **Overhaul Pellet Dewatering Dryers 42X84/85;** Replacement of Bearings, sprockets & Dry Screens

2.3.2 Unit 43/ZSK380 /LDPE

2.3.2.1 **Overhaul Screws, Barrels & Process Section assemblies;** Overhauling of Screw & Barrels that includes all dismantling & Re-assembling of process parts, existing barrels & screws, screen changer, Repair of Any Polymer leaks, Die Head housing, pelletizer system (assembly & Gear Box), DAV valves, Hydraulic system & other accessories. Replacement of the damaged parts.

2.3.2.2 **Overhaul Suprex gearbox:** Replacement of wearable parts at a minimum; Replace Oil. Change all bearings and sealing, check all installed parts as gears and shaft, Repair of Gear Box Bolts. This job also involves Uncoupling & Recoupling of Motor with Gear Box, solo run testing & alignment of Main Drive Motor. *(Motor Dismantling, Overhauling, Installation, Rigging or electrical testing is not part of this scope).*

2.3.2.3 **Overhaul Pellet Dewatering Dryers 43X84/85;** Replacement of Bearings, sprockets & Dry Screens

2.3.3 Unit 44 / ZSK350 / PP

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- 2.3.3.1 **Overhaul Screws, Barrels & Process Section assemblies;** Overhauling of Screw & Barrels that includes all dismantling & Re-assembling of process parts, existing barrels & screws, screen changer, Die Head housing, pelletizer system (assembly & Gear Box), DAV valves, Hydraulic system & other accessories. Replacement of the damaged parts.
- 2.3.3.2 **Overhaul Flender gearbox;** Replacement of wearable parts at a minimum; Replace Oil. Change all bearings and sealing, check all installed parts as gears and shaft. This job also involves Uncoupling & Recoupling of Motor with Gear Box, solo run testing & alignment of Main Drive Motor. *(Motor Dismantling, Overhauling, Installation, Rigging or electrical testing is not part of this scope).*
- 2.3.3.3 **Overhaul Pellet Dewatering Dryer 44X84;** Replacement of Bearings, sprockets & Dry Screens

Note: Following support would be provided by COMPANY

- Instruments Dismantling
- Electrical disconnections
- Scaffolding & Insulations
- Material handling & Rigging
- Sub-contractor's support

Additional Scope of Work related 43X80-V80 as follows

A machining tool shall be utilized to machine the bearing bridge bore followed by installing sleeve to compensate for the removed material from the bridge bore in order to have the required housing to outer race bearing fits.

Most of the activity would be parallel to original / initial overhaul scope. But while machining and re-installation of bearing bridge, we may see a 12 hrs to 24 hrs maintenance additional activity only on gear box side. However overall start up schedule for the extruder Machine will not be changed.

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2.4 SUB-SECTION 2; DETAILED MAINTENANCE SCOPE

Detailed Maintenance Scope of Work for Extruder's Overhaul Unit 42,43 & 44 Unit 42, HDPE Scope

Line:	Unit 42
Machine:	ZSK 380
Machine no.:	20507503
Project no.:	64020862
SWZ:	21000
MP:	NA
UG:	1000
Polymer	HDPE
manufactured	2009

Until October 2022 the line will have approx. 28.000 hours in operation.

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Extruder's System Related- Rotating Scope - Unit 42

OEM-SC - OEM & Subcontractor

SOW Doc Ref#	JOB ID	Unit	Tag No	Equipment Name	Scope of Work	Equipment Group	Execution Strategy
2.3.1.1	SPCo-SP-0726	42	42V80	Extruder	1. Remove screw shafts for wear measurement. 2. Hydro blast polymer from screw shafts. 3. Unstack screw shaft elements for inspection for wear & Replacement (AWR) as recommended. 4. Verify spare screw timing using roll test before installing in barrels. 5. Clean elements and NDT splines for cracks. 6. Clean and NDT screw shaft for cracks. 7. Hydro blast barrels for inspection. 8. Measure barrel wear using COBRA instrumentation. 9. Remove barrels to replace gaskets if required due to polymer leaks. 9a; If Barrel replacement is decided after inspections , these would be replaced(AWR) 10. Overhaul the screw shaft seal if worn, replace the sealing set. 11. Check all heating and cooling connection piping and valves. 12. Check the instruments, N2 control unit of Meco seals. 13. Chemical cleaning by Acid flushing all barrel sections. 14. Perform leak test for cooling and heating circuits. 15. Replace Meco seals. 16. Grease the screw shaft couplings. Note ; Spare Barrel & Elements would be available If barrels would be replaced, then chemical cleaning would be not required on old barrel (By other contractor)	Rotating	OEM-SC

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2.3.1.1	SPCo-SP-0728	42	42DAV	Extruder Startup valve DAV - 42A404	1. Remove DAV plug and clean excessive polymer leak. 2. Remove DAV/SUV housing for screw removal. 3. Replace hydraulic cylinder. 4. Hydro blast DAV to remove degraded polymer. ----- Check Notification # 11861430 and confirm with Shafi. 15.JUN.2020. BA	Rotating	OEM-SC
2.3.1.1	SPCo-SP-0729	42	42A405	Screen pack changers	1. Remove screen changer housing for screw removal. 2. Remove sliders to clean and lubricate. 3. Hydro blast S/C after removal to remove degraded polymer. 4. Replacement of screen elements (independent from shut-down activity). 5. Drain hydraulic fluid from cylinders. 6. Disconnect Hydraulic oil supply and return hoses. 7. Replace hydraulic oil hoses.	Rotating	OEM-SC
2.3.1.1	SPCo-SP-0730	42	42T90	SPC/DAV Hydraulic system	Change the Hydraulic oil.	Rotating	OEM-SC
2.3.1.1	SPCo-SP-0731	42	42A409	42A409 - Die-plate	To Replace on insulation ring bolts on die plate Replace die-plate	Rotating	OEM-SC

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2.3.1.1	SPCo-SP-0732	42	42A410	Pelletizer	1. Replace O-Ring at pelletizer water box. 2. Check and repair sealing face of water box. 3. Replace all bearings, seals, and O-rings of the knife shaft bearing assembly. 4. Replace the distance bushing for angular contact bearings on shaft. 5. Knife adjustment: Check hydraulic cylinders for leakage. 6. Replace springs and O-Rings of docking pins. 7. Replace docking pin and docking cylinders on the pelletizer. 8. Check of cardan-shaft for backlash and re-lubrication. If required replace. 9. Replace coupling insert between motor and gearbox. 10. Replace of hydraulic oil filter. 11. Change hydraulic oil. 12. Replace pumps. (Refer to SPCo-SP-2507 and 2508)-COMPANY Team 13. Pelletizer movement: Check hydraulic cylinder for leakage: 14. Replace the gearbox bearings and inspect the gears and shafts and replace the seal. 15. Replace the Motor Bearings.	Rotating	OEM-SC
2.3.1.1	SPCo-SP-0733	42	42T85	Pelletizer hydraulic oil system	Change the Hydraulic oil.	Rotating	OEM-SC
2.3.1.1	SPCo-SP-2485	42	42V80	BCW	To do chemical cleaning. Notification # 11819847	Rotating	OEM-SC
2.3.1.1	SPCo-SP-2657	42	42A408	Die Head Housing	1. Remove Die Head Housing 2. Clean (Hydro jetting) and Inspect	Rotating	OEM-SC

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2.3.1.2	SPCo-SP-0727	42	42A203	Extruder gearbox	1. Remove all gears shafts for bearing replacement and inspection of gears. 2. Check function of lubrication system to bearings and gear. 3. Change oil and filters. 4. Replace superposition drive backstop. 5. Replace all bearings, seals, and rotary union. 6. Verify timing of shafts. 7. Inspect lube oil piping for cracks. 8. NDT shaft and gears. 9. Inspect the Desch coupling 10. Replace desch coupling bolts 11. Replace desch coupling flexible elements (buffer) 12. Inspect / replace Friction unit	Rotating	OEM-SC
2.3.1.2	SPCo-SP-2882	42	42XM80	Extruder Motor	<u>Solo run the motor and</u> verify magnetic running center of the shaft so placement of the shaft position can be done when coupling to the gear box. <u>Electrical Testing will be carried out by Siemens representative.</u> (This job related to: Rotating) Notification # 11836378	Rotating	OEM-SC
2.3.1.3	SPCo-SP-0739	42	42X84	Pellet Dewatering Dryer	Replace the Dryer screens. Replace the Top & bottom Bearings & seals, Replace inlet filter. Inspect sprocket and replace belt.	Rotating	OEM-SC
2.3.1.3	SPCo-SP-0740	42	42X85	Pellet Dewatering Dryer	Replace the Dryer screens. Replace the Top & bottom Bearings & seals, Replace inlet filter. Inspect sprocket and replace belt.	Rotating	OEM-SC

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Unit 43, LDPE Scope

Line:	Unit 43
Machine:	ZSK 380
Machine no.:	20507540
Project no.:	64020863
SWZ:	21000
MP:	NA
UG:	1000
Polymer	LLDPE
manufactured	2009

Until October 2022 the line will have approx. 28.000 hours in operation.

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Extruder's System Related- Rotating Scope- Unit 43

SOW Doc Ref#	JOB ID	Unit	Tag No	Equipment Name	Scope of Work	Equipment Group	Execution Strategy
2.3.2.1	SPCo-SP-0743	43	43V80	Extruder	1. Remove screw shafts for wear measurement. 2. Hydro blast polymer from screw shafts. 3. Unstack screw shaft elements for inspection for wear & Replacement (AWR) as recommended. 4. Verify spare screw timing using roll test before installing in barrels. 5. Clean elements and NDT splines for cracks. 6. Clean and NDT screw shaft for cracks. 7. Hydro blast barrels for inspection. 8. Measure barrel wear using COBRA instrumentation. 9. Replace 7 Barrels barrels & gaskets if required due to polymer leaks. (AWR) 10. Overhaul the screw shaft seal if worn, replace the sealing set. 11. Check all heating and cooling connection piping and valves. 12. Check the instruments, N2 control unit of Mecos seals. 13. Chemical cleaning by Acid flushing all barrel sections. 14. Perform leak test for cooling and heating circuits. 15. Replace Mecos seals. 16. Grease the screw shaft couplings. Note ; Spare Barrel & Elements would be available If barrels would be replaced, then chemical cleaning would be not required on old barrel (By other contractor)	Rotating	OEM-SC
2.3.2.1	SPCo-SP-0745	43	43DAV	Extruder Startup valve DAV - 43A404	1. Remove DAV plug and clean excessive polymer leak. 2. Remove DAV/SUV housing for screw removal. 3. Replace hydraulic cylinder. 4. Hydro blast DAV to remove degraded polymer. ----- Check Notification # 11861431 and confirm with Shafi. 15.JUN.2020. BA	Rotating	OEM-SC

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2.3.2.1	SPCo-SP-0746	43	43A405	Screen pack changers	1. Remove screen changer housing for screw removal. 2. Remove sliders to clean and lubricate. 3. Hydro blast S/C after removal to remove degraded polymer. 4. Replacement of screen elements (independent from shut-down activity). 5. Drain hydraulic fluid from cylinders. 6. Disconnect Hydraulic oil supply and return hoses. 7. Replace hydraulic oil hoses.	Rotating	OEM-SC
2.3.2.1	SPCo-SP-0747	43	43T90	SPC/DAV Hydraulic system	Change the Hydraulic oil	Rotating	OEM-SC
2.3.2.1	SPCo-SP-0748	43	43A409	43A409 - Die-plate	To Replace on insulation ring bolts on die plate Replace die-plate	Rotating	OEM-SC
2.3.2.1	SPCo-SP-0749	43	43A410	Pelletizer	1. Replace O-Ring at pelletizer water box. 2. Check and repair sealing face of water box. 3. Replace all bearings, seals, and O-rings of the knife shaft bearing assembly. 4. Replace the distance bushing for angular contact bearings on shaft. 5. Knife adjustment: Check hydraulic cylinders for leakage. 6. Replace springs and O-Rings of docking pins. 7. Replace docking pin and docking cylinders on the pelletizer. 8. Check of cardan-shaft for backlash and re-lubrication. If required replace. 9. Replace coupling insert between motor and gearbox. 10. Replace of hydraulic oil filter. 11. Change hydraulic oil. 12. Replace pumps. (Refer to SPCo-SP-2511 and 2512)- COMPANY Team 13. Pelletizer movement: Check hydraulic cylinder for leakage: 14. Replace the gearbox bearings and inspect the gears and shafts and replace the seal. 15. Replace the Motor Bearings.	Rotating	OEM-SC

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2.3.2.1	SPCo-SP-0750	43	43T85	Pelletizer hydraulic oil system	Change the Hydraulic oil.	Rotating	OEM-SC
2.3.2.1	SPCo-SP-2484	43	43X80	SPC (Screen Pack Changer)	Need to Fix Polymer Leak from Screen Pack Changer Side. Notification # 11819169	Rotating	OEM-SC
2.3.2.1	SPCo-SP-2486	43	43V80	BCW	To do chemical cleaning. Notification # 11819888	Rotating	OEM-SC
2.3.2.1	SPCo-SP-2658	43	43A408	Die Head Housing	1. Remove Die Head Housing 2. Clean (Hydro jetting) and Inspect	Rotating	OEM-SC
2.3.2.2	SPCo-SP-0744	43	43A203	Extruder gearbox	1. Remove all gears shafts for bearing replacement and inspection of gears. 2. Check function of lubrication system to bearings and gear. 3. Change oil and filters. 4. Replace superposition drive backstop. 5. Replace all bearings, seals, and rotary union. 6. Verify timing of shafts. 7. Inspect lube oil piping for cracks. 8. NDT shaft and gears. 9. Inspect the Desch coupling 10. Replace desch coupling bolts 11. Replace desch coupling flexible elements (buffer) 12. Inspect / replace Friction unit	Rotating	OEM-SC
2.3.2.2	SPCo-SP-2483	43	43X80 - V80	Gearbox	Three bolts on the gearbox need to be repaired. Rotating Reliability engineer and CONTRACTOR will have to determine the type of repair necessary. Notification # 11818912	Rotating	OEM-SC

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2.3.2.2	SPCo-SP-2883	43	43XM80	Extruder Motor	solo run the motor and verify magnetic running center of the shaft so placement of the shaft position can be done when coupling to the gear box. <u>Electrical Testing will be carried out by Siemens representative.</u> (This job related to: Rotating) Notification # 11836379	Rotating	OEM-SC
2.3.2.3	SPCo-SP-0756	43	43X84	Pellet Dewatering Dryer	Replace the Dryer screens. Replace the Top & bottom Bearings & seals, Replace inlet filter. Inspect sprocket and replace belt.	Rotating	OEM-SC
2.3.2.3	SPCo-SP-0757	43	43X85	Pellet Dewatering Dryer	Replace the Dryer screens. Replace the Top & bottom Bearings & seals, Replace inlet filter. Inspect sprocket and replace belt.	Rotating	OEM-SC

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Additional Scope of Work related 43X80-V80 as follows

SOW Doc Ref#	JOB ID	Unit	Tag No	Equipment Name	Scope of Work	Equipment Group	Execution Strategy
AWR SP-118	SPCo-SP-2483	43	43X80-V80	Extruder gearbox	Three bolts on the gearbox need to be repaired. Rotating Reliability engineer and Coperion vendor will have to determine the type of repair necessary. Notification # 11818912 (as per Fisher, Brain A email on 13-NOV-2019) A machining tool shall be utilized to machine the bearing bridge bore followed by installing sleeve to compensate for the removed material from the bridge bore in order to have the required housing to outer race bearing fits. Comment from TA Planning; Most of the activity would be parallel to original / initial overhaul scope. But while machining and re-installation of bearing bridge, we may see a12 hrs to 24 hrs maintenance additional activity only on gear box side. However overall start up schedule for the extruder Machine will not be changed.	Rotating	OEM

Remarks: This job shall be performed exclusively by OEM COPERION by their Machining specialist using their special machine tool

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Unit 44, PP Scope

Line:	Unit 44
Machine:	ZSK 350
Machine no.:	20507466
Project no.:	64020861
SWZ:	14000
MP:	NA
UG:	725
Polymer	PP
manufactured	2009

Until October 2022 the line will have approx. 28.000 hours in operation.

Extruder's System Related- Rotating Scope-Unit 44

SOW Doc Ref#	JOB ID	Unit	Tag No	Equipment Name	Scope of Work	Equipment Group	Execution Strategy
2.3.3.1	SPCo-SP-1806	44	44X80	44V80- Extruder Die Plate (A409)	1. Replace Die Plate 2. Removed die need to send to CONTRACTOR WS for overhauling.	Rotating	OEM-SC

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2.3.3.1	SPCo-SP-1858	44	44A410	44V80- Pelletizer	1. Replace O-Ring at pelletizer water box. 2. Check and repair sealing face of water box. 3. Replace Pelletizer Knife Shaft Assembly With Warehouse stock. 4. Removed Pelletizer Knife Shaft Assembly Need to Be Overhauled (Replace all bearings, seals, and O-rings of the knife shaft bearing assembly, Replace the distance bushing for angular contact bearings on shaft) 5. Knife adjustment: Check hydraulic cylinders for leakage. 6. Replace springs and O-Rings of docking pins. 7. Replace docking pin and docking cylinders on the pelletizer. 8. Check of cardan-shaft for backlash and re-lubrication. If required replace. 9. Replace of hydraulic oil filter. 10. Change hydraulic oil. 11. Pelletizer movement: Check hydraulic cylinder for leakage:	Rotating	OEM-SC
2.3.3.1	SPCo-SP-1859	44	44X92	44V80- Throttle Valve	1. Remove DAV plug and clean the excessive polymer leak. 2. Remove DAV/SUV housing for screw removal. 3. Replace hydraulic cylinder. 4. Hydro blast DAV to remove degraded polymer.	Rotating	OEM-SC
2.3.3.1	SPCo-SP-1860	44	44X93	44V80- Start Up Valve (DAV)	1. Remove DAV plug to clean the excessive polymer and inspection. 2. Remove DAV/SUV housing for screw removal. 3. Replace hydraulic cylinder soft kits. 4. Hydro blast DAV to remove degraded polymer.	Rotating	OEM-SC

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2.3.3.1	SPCo-SP-1861	44	44X94 A	44V80- Screen Pack Changer A	1. Drain hydraulic fluid from cylinders. 2. Disconnect Hydraulic oil supply and return hoses. 3. Remove screen changer housing for screw removal. 4. Hydro blast S/C after removal to remove degraded polymer. 5. Remove sliders to clean and lubricate 6. Replacement of screen elements 7. Replace hydraulic oil hoses	Rotating	OEM-SC
2.3.3.1	SPCo-SP-1862	44	44X94 B	44V80- Screen Pack Changer B	1. Drain hydraulic fluid from cylinders. 2. Disconnect Hydraulic oil supply and return hoses. 3. Remove screen changer housing for screw removal. 4. Hydro blast S/C after removal to remove degraded polymer. 5. Remove sliders to clean and lubricate 6. Replacement of screen elements (independent from shut-down activity). 7. Replace hydraulic oil hoses	Rotating	OEM-SC

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2.3.3.1	SPCo-SP-1864	44	44X80	44V80- Extruder (Zone/Barrels)	1. Disconnect/Connect Barrel Cooling Water (BCW) supply and return connections from/to the barrels. 2. Disconnect/Connect HP steam supply and condensate return connections from/to the barrels. 3. Remove screw shafts for wear measurement. 4. Hydro blast polymer from screw shafts. 5. Unstack screw shaft elements for replacement due to wear. 6. Verify spare screw timing using roll test before installing in barrels. 6a; Screw & Elements would be available for replacement and if required , these would be replaced.(AWR) 7. Clean elements and NDT splines for cracks. 8. Clean and NDT screw shaft for cracks. 9. Remove barrels and Hydro blast for inspection. Kindly confirm whether required leak test for barrel. (It will be evaluated after the barrels inspection as per rotation equipment department comment) 9a. Barrels 2 to 9 is recommended for Replacement. (AWR) 10. Measure barrel wear using COBRA instrumentation. 12. Overhaul the screw shaft seal if worn, replace the sealing set. 13. Replace barrels gaskets. 14. Check all heating and cooling connection piping and valves. 15. Check the instruments, N2 control unit of Mecos seals. 16. Acid (Chemical Cleaning) flush all barrel sections by third party support. (Please refer the line item # SPCo-SP-2651) 17. Replace Mecos seals. 18. Grease the screw shaft couplings.	Rotating	OEM-SC
2.3.3.1	SPCo-SP-1865	44	44A408	44V80- Die Head Housing Zone	1. Remove Die Head Housing 2. Inspect and Clean (Hydro jetting)	Rotating	OEM-SC

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2.3.3.1	SPCo-SP-2618	44	44T85	44V80- Pelletizer Hydraulic Oil Tank	1. Change the Hydraulic oil. 2. Tank Cleaning. 3. Suction screen/ strainer cleaning.	Rotating	OEM-SC
2.3.3.1	SPCo-SP-2651	44	44X80	BCW	1. Acid (Chemical Cleaning) flush all barrel sections by third party support. (This line item associated with # SPCo-SP-1864)	Rotating	OEM-SC
2.3.3.2	SPCo-SP-1863	44	44A203	44V80- Extruder Gear Box	1. Remove all gears shafts for bearing replacement and inspection of gears. 2. Check function of lubrication system to bearings and gear. 3. Change oil 4. Replace Auxiliary drive backstop. 5. Replace all bearings, seals, and rotary union. 6. Verify timing of shafts. 7. Inspect lube oil piping for cracks. 8. NDT shaft and gears. 9. Inspect the Desch coupling 10. Replace desch coupling bolts 11. Replace desch coupling flexible elements (buffer) 12. Inspect / replace Friction unit	Rotating	OEM-SC
2.3.3.2	New Job	44	44XM80	Extruder Motor	<u>solo run the motor and</u> verify magnetic running center of the shaft so placement of the shaft position can be done when coupling to the gear box. <u>Electrical Testing will be carried out by Siemens representative.</u> (This job related to: Rotating)	Rotating	OEM-SC

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2.3.3.3	SPCo-SP-1852	44	44X84	44V84- Pellet Dewatering Dryer	1. Replace the Top & bottom Bearings. 2. Replace the seals, inlet filter 3. Inspect the rotor assembly 4. Replace Belt. 5. Inspect the Sprocket 6. Inspect the screen and replaced if required. (with warehouse stock)	Rotating	OEM-SC
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2.6 SUB-SECTION-4: REQUISITES OF TECHNICAL PROPOSAL

- 2.6.1 Providing a detailed T/A schedule in P6 showing start date, detailed sequence of activities, end date, crew sizes and craft mix. Schedule can be later on improved during TA detailed planning phase, Keeping in view the work density & parallel works in FB buildings.
- 2.6.2 All work is to be planned and scheduled to complete as soon as possible
- 2.6.3 Contractors shall submit the TA & Industrial Experience certificate for Extruder's works.
- 2.6.4 Contractors will submit Method statement with technical bid, which can be further modified / updated after award of contract & necessary review from COMPANY's technical team.
- 2.6.5 Contractor shall provide TA Org Chart & Manpower Loading Chart, CV's of Supervisors who will look after the extruder Works.
- 2.6.6 Contractor will also provide the information about Support ,Tools, Manpower & equipment Resources for which contractor will take the responsibility and what is required from COMPANY or COMPANY's Subcontractor
- 2.6.7 Responsibility Matrix

2.7 Sub-Section-5 Parallel Scopes (Extruder Building Jobs to be carried out independently by COMPANY or COMPANY's contractor, Not part of this scope)

Purpose of this section is to identify the possible holdups, slowdowns, distractions resulted from the parallel works in close proximity on the same system which may not be the direct responsibility of the OEM & overhaul team for Rotary works at Extruder, but still being the essential part of maintenance scope for extruder in TA duration, these jobs has to be attended. It will not only enlighten about areas of interfaces & coordination among various stake holders but also will explicate the work density around the area. We have filtered out those tasks which will be carried out in premises of Finishing building and will have some kind of interface , dependency, or association with Extruder Rotary overhaul. Responsibility of these parallel works would though be bestowed to other contractors or COMPANY's own maintenance teams, But to ensure a smooth transition , schedule integration , and frictionless interface among multi performing groups , this factor should be measured , assessed and accommodated in calculation of schedule & resources so that target scope can be accomplished safely & timely without any compromise over quality and without any masked surprises.

In our scope review discussions in Pre-Bid phase, TA planning team already have explained this aspect in detail to draw attention on the scope density around extruder machine by different work groups. , so that while working on schedule & resource estimations , contractor can clearly classify high , medium or low interface areas. It will ensure, that the aspect of accommodating and provision of necessary maintenance window to different parallel work group activities don't get neglected.

Some typical examples (detail list also provided in later part of this section) of interface are as under.

- Main Motor swapping activities & Solo Run
- Exchangers cleanings & pressure tests in extruder system in finishing buildings
- Drums Inspections
- Chemical cleaning of BCW

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- Replacement of Valves & steam traps in steam & condensate system around Barrel & screw section

Total Summary of Parallel Jobs in Finishing Building Around Extruder Overhaul Works

Work Category	Equipment Type	42	43	44	Total	Nature of Work
Fixed Equipment	Exchanger	5	5	5	15	Bundle Pulls, Tubes NDT, Pressure Test
	Drum	5	5	5	15	Cleaning, Inspection, NDTs
	Piping	3	3	3	6	Replacement of Valves & Steam Traps-Steam & condensate System, Chemical cleaning BCW Loop (Hot Works- Approx. 75 jobs each unit)
	Sub-Total-Fixed	13	13	13	39	
Instrument Works	Sub-Total-Instruments	1	1	3	5	Level Switches, Miscellaneous SIS
Electrical Works	Electrical System	2	2	0	4	Exciter Panels Inspection & overhaul
	Motor	7	7	6	20	Dismantling, Reinstallation after Overhaul, Electrical testing & alignments
	Sub-Total-Electrical	9	9	6	24	
<i>All Parallel works In Finishing Building Ground Floor</i>		23	23	22	68	

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Parallel Scope To be Carried out In Extruder Building by COMPANY's Other Contractors

Extruder Systems- Parallel Fixed Equipment scope, Piping Work, Drums , Exchangers Inspections etc.

*Location	FB (Finishing Building Ground Floor)
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Total

Jobs

39

Serial Number	Unit	Tag No	Equipment Name	Equipment Group	Equipment Type	Execution Strategy	*Location	Interface nature & Misc. Remarks
SPCo-SP-0008	44	44X80	44V80-Extruder	Fixed	Piping	MN-SC	FB	Isolation Valves & Steam Traps Replacement of HP/Condensate System-Piping & Hot work
SPCo-SP-0009	44	44X80	44V80-Extruder	Fixed	Piping	MN-SC	FB	Inspect & Clean All Strainers in HP steam system
SPCo-SP-0049	42	42X80	Extruder Zones HP Steam	Fixed	Piping	MN-SC	FB	Steam/Condensate Valves Replacements- Barrel Zone-Hot Works
SPCo-SP-0050	43	43X80	Extruder	Fixed	Piping	MN-SC	FB	Steam/Condensate Valves Replacements- Barrel Zone-Hot Works
SPCo-SP-0076	42	42T85	Die Plate Hydraulic Oil Reservoir	Fixed	Drum	MN-SC	FB	Vessel Cleaning, Inspection & NDT
SPCo-SP-0077	42	42T90	SPC Hydraulic Oil Tank	Fixed	Drum	MN-SC	FB	Vessel Cleaning, Inspection & NDT
SPCo-SP-0081	43	43T81	Main Motor LO Reservoir (Extruder)	Fixed	Drum	MN-SC	FB	Vessel Cleaning, Inspection & NDT
SPCo-SP-0082	43	43T85	Die Plate Hydraulic Oil Reservoir	Fixed	Drum	MN-SC	FB	Vessel Cleaning, Inspection & NDT
SPCo-SP-0083	43	43T90	Hydraulic Oil Tank (Extruder)	Fixed	Drum	MN-SC	FB	Vessel Cleaning, Inspection & NDT
SPCo-SP-0099	42	42D80	Extruder Feed Hopper	Fixed	Drum	MN-SC	FB	Vessel Cleaning, Inspection & NDT
SPCo-SP-0100	42	42D84	Barrel Cooling Water Drum (Extruder)	Fixed	Drum	MN-SC	FB	Vessel Cleaning, Inspection & NDT
SPCo-SP-0110	42	42E87	Barrel Cooling Water	Fixed	Exchanger	MN-SC	FB	Bundle Pull Out, Chemical Cleaning, NDT of Tubes, Pressure Testing

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			Cooler (Extruder)					
SPCo- SP-0140	43	43D80	Extruder Feed Hopper	Fixed	Drum	MN- SC	FB	Vessel Cleaning, Inspection & NDT
SPCo- SP-0141	43	43D84	Barrel Cooling Water Drum (Extruder)	Fixed	Drum	MN- SC	FB	Vessel Cleaning, Inspection & NDT
SPCo- SP-0171	42	42T81	Main Motor LO Reservoir	Fixed	Drum	MN- SC	FB	Vessel Cleaning, Inspection & NDT
SPCo- SP-0213	42	42E82	Main Motor LO Cooler (Extruder)	Fixed	Exchang er	MN- SC	FB	Hydro jetting, NDT of Tubes, Pressure Testing
SPCo- SP-0214	42	42E84	Gearbox LO Cooler (Extruder)	Fixed	Exchang er	MN- SC	FB	Bundle Pull Out, Chemical Cleaning, NDT of Tubes, Pressure Testing
SPCo- SP-0215	42	42E85	Main Motor Cooler (Extruder)	Fixed	Exchang er	MN- SC	FB	Air Cleaning of Tubes, NDT of tubes, Pressure Testing
SPCo- SP-0216	42	42E86	Supplement ary Motor Cooler (Superpositi on)	Fixed	Exchang er	MN- SC	FB	Bundle Pull Out, NDT of Tubes, Pressure Testing
SPCo- SP-0236	43	43E82	Main Motor LO Cooler (Extruder)	Fixed	Exchang er	MN- SC	FB	Bundle Pull Out, NDT of Tubes, Pressure Testing
SPCo- SP-0237	43	43E84	Gearbox LO Cooler (Extruder)	Fixed	Exchang er	MN- SC	FB	Bundle Pull Out, Chemical Cleaning, NDT of Tubes, Pressure Testing
SPCo- SP-0238	43	43E85	Main Motor Cooler (Extruder)	Fixed	Exchang er	MN- SC	FB	Air Cleaning of Tubes, NDT of tubes, Pressure Testing
SPCo- SP-0239	43	43E86	Supplement ary Motor Cooler (Extruder)	Fixed	Exchang er	MN- SC	FB	Bundle Pull Out, NDT of Tubes, Pressure Testing
SPCo- SP-0242	43	43E87	Barrel Cooling Water Cooler (Extruder)	Fixed	Exchang er	MN- SC	FB	Bundle Pull Out, Chemical Cleaning, NDT of Tubes, Pressure Testing
SPCo- SP-0296	44	44D80	44V80- Extruder Feed Hopper	Fixed	Drum	MN- SC	FB	Vessel Cleaning, Inspection & NDT
SPCo- SP-0297	44	44D84	44V80- Barrel	Fixed	Drum	MN- SC	FB	Vessel Cleaning, Inspection & NDT

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			Cooling Water Drum					
SPCo-SP-0302	44	44E86	44V80- Die Plate Knife Hydraulic Oil Pump Cooler	Fixed	Exchanger	MN-SC	FB	Air Cleaning of Tubes, NDT of tubes, Pressure Testing
SPCo-SP-1641	44	44E87	44V80- Barrel Cooling Water Cooler	Fixed	Exchanger	MN-SC	FB	Hydro jetting, NDT of Tubes, Pressure Testing
SPCo-SP-1644	44	44T81	44V80- Main Motor LO Reservoir	Fixed	Drum	MN-SC	FB	Vessel Cleaning, Inspection & NDT
SPCo-SP-1645	44	44T85	44V80- Pelletizer Hydraulic Oil Tank	Fixed	Drum	MN-SC	FB	Vessel Cleaning, Inspection & NDT
SPCo-SP-1646	44	44T87	44V80E- Hydraulic Oil Tank	Fixed	Drum	MN-SC	FB	Vessel Cleaning, Inspection & NDT
SPCo-SP-1687	44	44E81	44V80- Main Motor LO Heater (Extruder)	Fixed	Exchanger	MN-SC	FB	Bundle Pull Out, NDT of Tubes, Pressure Testing
SPCo-SP-1688	44	44E84	44V80- Gearbox LO Cooler (Extruder)	Fixed	Exchanger	MN-SC	FB	Bundle Pull Out, NDT of Tubes, Pressure Testing
SPCo-SP-1689	44	44E85	44V80- Main Motor Cooler (Extruder)	Fixed	Exchanger	MN-SC	FB	Air Cleaning of Tubes, NDT of tubes, Pressure Testing
SPCo-SP-2488	42	42X80	Steam Traps	Fixed	Piping	MN-SC	FB	Steam/Condensate Valves Replacements- Barrel Zone- Hot Works
SPCo-SP-2489	43	43X80	Steam Traps	Fixed	Piping	MN-SC	FB	Steam/Condensate Valves Replacements- Barrel Zone- Hot Works
SPCo-SP-2485	42	42V80	BCW	Fixed	Piping	MN-SC	FB	Chemical cleaning of BCW loop
SPCo-SP-2651	44	44X80	BCW	Fixed	Piping	MN-SC	FB	Chemical cleaning of BCW loop
SPCo-SP-2965	43	43V80	BCW	Fixed	Piping	MN-SC	FB	Chemical cleaning of BCW loop

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Extruder System- Parallel

Instrument Scope

Total Jobs 5

						*Location	FB (Finishing Building Ground Floor)
Serial Number	Unit	Operations Work Group	System	Tag No	Equipment Name	Location	Interface nature & Misc. Remarks
SPCo-SP-1085	42	PE	EXTRUDER	42LSL08621	Gear ZSK Oil Sump Level	FB	Level Switch Replacement in Gear Box
SPCo-SP-1964	43	PE	EXTRUDER	43LSL08621	Gear ZSK Oil Sump Level	FB	Level Switch Replacement in Gear Box
SPCo-SP-2021	44	PP	EXTRUDER MAIN DRIVE	44LG-08620	44V80-Extruder Gearbox lube oil level gauge	FB	Magnetic Level Gauge Replacement-Gear Box
SPCo-SP-2452	44	PP	EXTRUDER MAIN DRIVE	44A203	44V80-Extruder Gear Box	FB	Calibration of Level Switches, SIS Interlock Instrumentation Works
SPCo-SP-2659	44	PP	EXTRUDER MAIN DRIVE	44LSL08621	Extruder gearbox	FB	Level Switch Replacement in Gear Box

Extruder System- Parallel Electrical Works

Total Jobs 24

								*Location	FB (Finishing Building Ground Floor)
Serial Number	Unit	Tag No	Equipment Name	Nature of Work /Job Title	Equipment Type	Work Group	Execution Owner	Location	Interface nature & Misc. Remarks
SPCo-SP-0109	42	42E81	Main Motor LO Heater	Inspection	Electrical System	TA	Maintenance	FB	Inspection & Testing of Electrical Heaters
SPCo-SP-0899	42	42E88	HOT OIL HEATER	Inspection	Electrical System	TA	Maintenance	FB	Inspection & Testing of Electrical Heaters

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SPCo-SP-0736	42	42X M80 -1	Extruder main motor	Major Overhaul	Motor	TA	Maintenance	FB	Motors Dismantling, Reinstallation, Electrical Testing
SPCo-SP-0738	42	42X M80 -3	Extruder Pelletizer motor	Major Overhaul	Motor	TA	Maintenance	FB	Motors Dismantling, Reinstallation, Electrical Testing
SPCo-SP-0960	42	42X M80 -2	Extruder Superposition motor	Major Overhaul	Motor	TA	Maintenance	FB	Motors Dismantling, Reinstallation, Electrical Testing
SPCo-SP-2509	42	42P M85	DIE PLATE HYDRAULIC OIL PUMP Motor	Minor Overhaul	Motor	TA	Maintenance	FB	Motors Dismantling, Reinstallation, Electrical Testing
SPCo-SP-2510	42	42P M86	DIE PLATE KNIFE HYDRAULIC OIL PUMP Motor	Minor Overhaul	Motor	TA	Maintenance	FB	Motors Dismantling, Reinstallation, Electrical Testing
SPCo-SP-2516	42	42P M90	SPC/D AV HYDRAULIC OIL PUMP Motor	Minor Overhaul	Motor	TA	Maintenance	FB	Motors Dismantling, Reinstallation, Electrical Testing
SPCo-SP-2720	42	42X M80 -1EX	42V80 - EXTRUDER MAIN DRIVE MOTOR EXCITER PANEL	Minor Overhaul	Motor	TA	Maintenance	FB	Exciter Panel Works- Inspection, Testing & Overhaul

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SPCo-SP-0161	43	43E81	Main Motor LO Heater (Extruder)	Inspection	Electrical System	TA	Maintenance	FB	Inspection & Testing of Electrical Heaters
SPCo-SP-2615	43	43E88	HOT OIL HEATER	Inspection	Electrical System	TA	Maintenance	FB	Inspection & Testing of Electrical Heaters
SPCo-SP-0753	43	43XM80-1	Extruder main motor	Major Overhaul	Motor	TA	Maintenance	FB	New Motor Installation, Dismantling, Reinstallation, Electrical Testing
SPCo-SP-0754	43	43XM80-2	Extruder Superposition motor	Major Overhaul	Motor	TA	Maintenance	FB	Motors Dismantling, Reinstallation, Electrical Testing
SPCo-SP-0755	43	43XM80-3	Extruder Pelletizer motor	Major Overhaul	Motor	TA	Maintenance	FB	Motors Dismantling, Reinstallation, Electrical Testing
SPCo-SP-2513	43	43PM85	DIE PLATE HYDRAULIC OIL PUMP Motor	Minor Overhaul	Motor	TA	Maintenance	FB	Motors Dismantling, Reinstallation , Electrical Testing
SPCo-SP-2514	43	43PM86	DIE PLATE KNIFE HYDRAULIC OIL PUMP Motor	Minor Overhaul	Motor	TA	Maintenance	FB	Motors Dismantling , Reinstallation , Electrical Testing
SPCo-SP-2518	43	43PM90	SPC/DV HYDRAULIC OIL PUMP Motor	Minor Overhaul	Motor	TA	Maintenance	FB	Motors Dismantling , Reinstallation , Electrical Testing
SPCo-SP-2721	43	43XM80	43V80 - EXTR	Minor	Motor	TA	Maintenance	FB	Exciter Panel Works- Inspection, Testing & Overhaul

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		- 1EX	UDER MAIN DRIV E MOTO R EXCIT ER PANE L	Over haul					
SPCo-SP- 1732	44	44X M80 -3	44V80 - Pelletiz er MOTO R 44XM 80-3	Majo r Over haul	Moto r	TA	Maint enanc e	FB	Motors Dismantling , Reinstallation , Electrical Testing
SPCo-SP- 1733	44	44X M80 -1	44V80 - EXTR UDER MAIN DRIV E MOTO R 44XM 80-1	Majo r over haul	Moto r	TA	Maint enanc e	FB	Motors Dismantling , Reinstallation , Electrical Testing
SPCo-SP- 1857	44	44X M80 -2	44V80 - Auxilia ry drive	Min or Over haul	Moto r	TA	Maint enanc e	FB	Motors Dismantling , Reinstallation , Electrical Testing
SPCo-SP- 2448	44	44P M85	44V80 - Die Plate Hydrau lic Pump Motor	Min or Over haul	Moto r	TA	Maint enanc e	FB	Motors Dismantling , Reinstallation , Electrical Testing
SPCo-SP- 2450	44	44P M86	44V80 - Die Plate Knife Hydrau lic Pump Motor	Min or Over haul	Moto r	TA	Maint enanc e	FB	Motors Dismantling , Reinstallation , Electrical Testing
SPCo-SP- 2498	44	44X M80	44V80 - EXTR	Min or	Moto r	TA	Maint enanc e	FB	Exciter Panel Works- Inspection, Testing & Overhaul

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SECTION –B *SCOPE SPECIFIC AND GENERAL* *TERMS & CONDITIONS*

2.8 **CONTRACTOR’S RESPONSIBILITIES, TERMS & CONDITION SECTION**

The Scope of work described in this document shall be executed in accordance with the following terms and conditions , wherever it applicable to the subject job. Terms & conditions with respect to contractor’s responsibilities have been listed in below documents under different sub-heads.

As a guiding document for proposal please go through following paragraphs addressing the division of responsibilities between contractor’s & COMPANY.

CONTRACTOR’s responsibilities include, but are not limited to the following:

2.8.1 **General Instructions:**

- 2.8.1.1 CONTRACTOR shall perform safe and timely execution of all work activities described in” CONTRACTOR’s Scope”
- 2.8.1.2 Work performed by CONTRACTOR will be under the direction of “COMPANY”/ Cpcchem supervision. As necessary, additional support or direction can be obtained from the Area Supervisor-in-charge assigned by “COMPANY”.
- 2.8.1.3 CONTRACTOR shall comply with COMPANY’s all General Instructions (GI) and Best Practices related to the scope of work. Copies of COMPANY General Instructions will be provided
- 2.8.1.4 Supplying all qualified labor, supervision, tools, equipment, technical support, consumables, expendables, and temporary supplies necessary for, and reasonably related to complete Extruder work
- 2.8.1.5 Providing necessary consumable and expendable supplies in enough quality and quantity for personnel to perform the scope of work safely and efficiently
- 2.8.1.6 All necessary cleaning tools, “COMPANY” approved sprays & chemicals would be CONTRACTOR’s responsibility
- 2.8.1.7 CONTRACTOR shall perform the work on both Day & Night Shifts. Each Working Shift shall be of 12 Hours
- 2.8.1.8 CONTRACTOR to ensure the shift turnover for critical and near critical path Equipment to be done at site
- 2.8.1.9 CONTRACTOR shall follow “COMPANY” HR Fatigue Policy CP # 1055. Contractor shall mobilize the personnel under their direction to comply with this policy to ensure personnel physical health without negatively affecting TA schedule or quality
- 2.8.1.10 CONTRACTOR will be responsible for Transport, Food, Tea or Water for its staff. CONTRACTOR will allocate the Tent Area for Lunch or Dinner

2.8.2 **Actions required After PO Issuance:**

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- 2.8.2.1 Submit the Organization chart, defined by craft and name, all personnel required to execute and supervise the scope of work, 45 days in advance of the T/A start date as defined by “COMPANY” T/A management. CONTRACTOR will schedule personnel for required pre-T/A training at the request and timing specified by “COMPANY” T/A management and “COMPANY” Safety.
- 2.8.2.2 After issuance of PO, contractor will be responsible to submit project manager & planning team names who will be involved with “COMPANY”’s TA planning team for joint site visits & any exchange of information. Contractor’s planning team will be responsible for submitting the Lifting plans, method statements during Planning phase. This Planning team who is involved in Planning phase will not be removed or change in execution stage
- 2.8.2.3 Support TA planning in detail Planning phase for L-5 Schedule preparation with built in margins of parallel scopes, identification of special Tools & resources, any prefabrication activities or pre-inspection of spares.
- 2.8.2.4 Support TA team to identify the resource & tools requirements from site sub-contractors in terms of manpower, craft specialties, tools, mobile Equipments. Further OEM will support TA team to evaluate Subcontractors resources as well
- 2.8.2.5 CONTRACTORS will submit QA/QC plan highlighting the hold points, method statement & P6 schedule with technical bid, which can be further modified / updated after award of contract.
- 2.8.2.6 CONTRACTOR will arrange receipt and transfer of all non-consumable material from the “COMPANY” T/A Warehouse to the work location. CONTRACTOR will return the balance of unused and undamaged material to the T/A warehouse after completion of work
- 2.8.2.7 All tools, equipment, and resources are subject to initial and periodic inspection by “COMPANY” personnel to ensure safe and compliant use within the “COMPANY” facility. “COMPANY” reserves the right to reject use of any tool(s) or equipment for cause. Tool container shall be provided by CONTRACTOR.
- 2.8.2.8 CONTRACTOR shall send their Admin Co-coordinator (Arabic) for coordination with Company's Admin & Security Department for preparation of ID's etc., as and when required.
- 2.8.2.9 CONTRACTOR will get approved Torque value charts equipment wise from COMPANY’s reliability and provide copy to TA Planning during planning phase, FORTY-FIVE (45) days prior to turnaround.

2.8.3 Work Specific Instructions

- 2.8.3.1 CONTRACTOR’s will prepare the equipment for any NDT inspection up to the satisfaction level of reliability, will coordinate with reliability for inspection and will repair in accordance with the reliability’s recommendation.
- 2.8.3.2 CONTRACTOR will make necessary safety arrangements & hard barricades in staging & work area



- 2.8.3.3 Special precautions have to be taken to avoid water usage where no hydro blasting or water cleaning is required. Only manual cleaning would be done. Special Alerts would be placed by contractor on such jobs
- 2.8.3.4 CONTRACTOR will be responsible for all site coordination with Planning, Operation, Process & Reliability as & when necessary to make sure that there is no lag time in between activities
- 2.8.3.5 CONTRACTOR will inform the requirement of workshop facility, if required in planning phase
- 2.8.3.6 CONTRACTOR will inform about the requirement of site area for placing the spares in racks, repair of gear box etc
- 2.8.3.7 CONTRACTOR will be responsible to plan the job and will also let COMPANY know about the preparatory work required in pre-TA
- 2.8.3.8 In Case , if there are multiple contractors to work on the same equipment in between its own activity before final hydrotest or box up , like for parallel fixed Equipments inspections , tube cleanings , Valves & Steam traps Replacements on steam circuit works , BCW chemical cleaning , on surrounding steam & condensate systems , , Contractor will be responsible to ensure effective communication , accommodation and follow up with that contractor to ensure that no unnecessary lag occur in this interface and transition
- 2.8.3.9 CONTRACTOR will arrange all measurement tools to record clearances & wear measurements. CONTRACTOR will be responsible for COBRA measurement tools
- 2.8.3.10 CONTRACTOR will get the final box up certificate after completion of all activities. All this box up certificates will be handed over to TA planning
- 2.8.3.11 Inspection & verification of all the tools & spares in advance of T.A to ensure everything is set up to meet the needs of overhaul scope
- 2.8.3.12 All tools, equipment, and resources are subject to initial and periodic inspection by COMPANY personnel to ensure safe and compliant use within the COMPANY facility. COMPANY reserves the right to reject use of any tool(s) or equipment for cause.

2.8.4 Attachments essential with Technical Proposal

- 2.8.4.1 Providing a detailed T/A schedule in P6 showing start date, detailed sequence of activities, end date, crew sizes and craft mix. Schedule can be later on improved during TA detailed planning phase, Keeping in view the work density & parallel works in FB buildings
- 2.8.4.2 All work is to be planned and scheduled to complete as soon as possible
- 2.8.4.3 CONTRACTORS shall submit the TA & Industrial Experience certificate for Extruder's works

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- 2.8.4.4 CONTRACTORS will submit Method statement with technical bid, which can be further modified / updated after award of contract & necessary review from COMPANY's technical team
- 2.8.4.5 CONTRACTOR shall provide TA Org Chart & Manpower Loading Chart, CV's of Supervisors who will look after the extruder Works.
- 2.8.4.6 CONTRACTOR will also provide the information about Support, Tools, Manpower & equipment Resources for which contractor will take the responsibility and what is required from COMPANY or COMPANY's Subcontractor
- 2.8.4.7 Responsibility Matrix

2.8.5 Safety Instructions

- 2.8.5.1 Providing full time Safety personnel whose sole responsibility shall be to ensure CONTRACTOR personnel conduct work in accordance with Rules and Regulations of "COMPANY", and that good safe work practices are utilized at all time
- 2.8.5.2 Performing work in accordance with "COMPANY" Safety procedures and requirements outlined in the "COMPANY" T/A EH&S Plan and compliance to all "COMPANY" General Instructions (GI). Copies of "COMPANY" General Instructions will be provided
- 2.8.5.3 CONTRACTOR shall provide a well-trained & certified Permit receiver, Hole watch, fire watch & bottle watch
- 2.8.5.4 CONTRACTORS will be responsible for all PPE's for his manpower
- 2.8.5.5 CONTRACTOR will make sure that any of his labor does not exceed 16 hrs. of continuous work. Also, at every 14th day, each labor has to be given a one-day rest
- 2.8.5.6 Safety officer's final acceptance will be after face to face interview with "COMPANY" safety department.

2.8.6 Planning & monitoring

- 2.8.6.1 Visiting the job site to acquaint themselves with existing conditions
- 2.8.6.2 Contractor's Site management staff, Equipment and Leadership team like Supervisors/Foremen/Leads, Lead Planner QA/QC, etc. shall comply to the "COMPANY" plan for early mobilization as specified for necessary preparation work to understand the job , for site orientation , Crew's planning as per P6 schedule , JSA's , detailed assessment of work requirements , equipment & staff certifications and for setting up agreed temporary installations
- 2.8.6.3 Prestaging activity to be started 3 weeks in advance

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- 2.8.6.4 CONTRACTOR shall mobilize the leadership team Fifteen (15) days ahead of start of S/D start date However, in detail Planning phase whatever the date & strength is agreed & approved by TA Planning Superintendent or TA Manager, would be required to be mobilized according to Final L-4 schedule
- 2.8.6.5 CONTRACTORS will submit daily progress report to TA planning, highlighting the work activities of the day, next day plan, equipment & manpower count, HSE statistics of the site. CONTRACTOR will also issue daily work schedule based on two shifts of 12 hours each
- 2.8.6.6 CONTRACTOR shall provide the On-Site Peak load & Org Chart with their technical manpower also on daily progress report
- 2.8.6.7 CONTRACTOR Shall ensure the shift relieving to be done at job site for critical path equipment's
- 2.8.6.8 At the end of the TA activity, a detailed report shall be submitted to Company by Contractor. Contractor's Final invoices will be approved on submission of consolidated dossier of NDT reports & Activity Report along with lesson learnt.

2.8.7 **Handling of Additional & Discovery Work**

- 2.8.7.1 Contractor to mobilize sufficient resources like Extruders specialists , shift supervisors , technicians, tools & equipment to support operations in Decommissioning & Startup phase till Feed In. Manpower mobilization for this crew shall be applicable as part of lumpsum cost and will be applicable from Shutdown start date. However, for any early support activity for operations, contractor will ensure early mobilization of the required crafts & resources as demanded. Operation support requirements for Shutdown period and before or after Shutdown period will be evaluated in Pre-TA phase. Any Additional support outside the TA window will be paid separately on Day rate Basis
- 2.8.7.2 For any additional work, please provide us unit rates for manpower craft wise and for all the Equipments like cranes, lift trucks, hydro jetting m/c, pressure testing pumps, bundle pullers etc.
- 2.8.7.3 Any discovery work shall be invoiced separately and shall be based on "COMPANY" approved CMF form.

2.8.8 **Restricted Access - Avoid Unnecessary Movement**

- 2.8.8.1 Advising and warning CONTRACTOR personnel that Operations Central Control Rooms and other Operations Structures within the "COMPANY" facility are not to be entered or accessed FOR ANY REASON without operations approval and escort. Any unescorted CONTRACTOR found inside a Central Control Room or other Operations Structure is subject to removal and banishment from the "COMPANY" work site
- 2.8.8.2 Advising and warning CONTRACTOR personnel that the Central Maintenance Shops and Maintenance Structures within the "COMPANY" facility are not to be entered or accessed FOR ANY REASON without maintenance approval and escort. Any unescorted CONTRACTOR found inside a Maintenance Shop or

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other Maintenance Structure is subject to removal and banishment from the “COMPANY” work site.

2.8.8.3 CONTRACTOR shall ensure presence of their personnel to the designated work area only. Any Person found in or around unrelated plant area, shall be subject to immediate removal from Plant. CONTRACTOR shall provide a suitable replacement immediately to avoid any effect on work progress

2.8.9 House Keeping

2.8.9.1 Maintaining a job site that is clean and free of debris at all times. After completion of work, leave the area as clean as found

2.8.9.2 Discarding all coke, sludge, damaged parts, packing/ scrap metals, and all other general rubbish from maintenance activities into designated waste containers provided by COMPANY. The CONTRACTOR shall make arrangements to shift waste containers to temporary waste storage areas designated by COMPANY.

2.8.10 COMPANY IS RESPONSIBLE FOR:

2.8.10.1 Isolation and Decontamination of Equipment/system

2.8.10.2 Electrical & Instrument disconnections

2.8.10.3 Support of Site Contractor to work under CONTRACTOR supervision

2.8.10.4 System Blinding OR common blinding which interpreted with other contractors

2.8.10.5 Any Insulation & Refractory removal, repair or Installation activity

2.8.10.6 All sort of Painting work

2.8.10.7 Any type of hot work involving cutting, grinding & welding as recommended by reliability & inspection team

2.8.10.8 Erection of all scaffolds and revisions as required by CONTRACTOR

2.8.10.9 Providing necessary cranes, safety gears, steam & portable compressors along with relevant crews, where over required

2.8.10.10 Provide drawings, blinds, gaskets, spares or any other materials and consumables required to facilitate the subject job

2.8.10.11 Provide utilities such as water, lights for internal and external use

2.8.10.12 Scaffolding, Insulation and any type of welding and grinding works recommended by Inspection team or OEM

2.8.10.13 Office facilities for CONTRACTOR (as decided by COMPANY T/A management, either Blast Resistant Module for essential on-site personnel, or workspace in the T/A office for non-essential personnel)

2.8.10.14 All NDT Inspections like verification of work quality and final approval of cleaning & repair work

2.8.10.15 Tent with tables and chairs for CONTRACTOR lunch and rest break

2.8.10.16 Prayer facilities in designated work locations

2.8.10.17 Drinking water around the clock; Tea and Coffee two times per shift

2.8.10.18 All temporary lighting for confined space entry (IF required by GI, Class-1 Div-1)

2.8.10.19 All EHS meters and monitors required by General Instruction

2.8.10.20 Rest Shelters in designated work locations

2.8.10.21 Smoke Shelters in designated work locations

2.8.10.22 Sanitary facilities (toilets and hand wash stations)

2.8.10.23 All non-consumable material required to perform the scope of work

2.8.10.24 Making Extruders ready to blind

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3.0 DRAWINGS, SPECIFICATIONS & PROCEDURES

Specifications, standards, procedures, drawings and Company's General Instructions shall apply to Engineering and construction works when applicable. All above documents shall be collected from Turnaround Planning Section.

4.0 GUIDELINES

- 4.1 All work should follow COMPANY Standards and Specifications.
- 4.2 All work outside the above codes, standards and specifications shall follow COMPANY guidelines and practices.
- 4.3 CONTRACTOR shall comply with COMPANY Policies, General Instructions and Work Procedures regarding the use of Personal Protective Equipment's (PPE).
- 4.4 CONTRACTOR shall comply with COMPANY Safety and Security program Exhibit III (more details can be sought out later by CONTRACTOR as applicable)
- 4.5 COMPANY may from time to time and at any time require CONTRACTOR to suspend performance hereunder completely or partially for whatever length of time COMPANY may elect. The time for completion shall be extended by each period that the completion date is necessarily delayed by (a) the actions or omissions of COMPANY or another independent contractor that is directly responsible to COMPANY (unless such delay is due to CONTRACTOR's actions or failures to act). In case COMPANY requires suspending the performance of work, CONTRACTOR shall be given reasonable delivery extensions.
- 4.6 CONTRACTOR shall provide a qualified safety officer when there is work in the Plant. This safety officer shall not do any other work, other than safety.
- 4.7 Anything not listed in the CONTRACTOR's offer / Exhibit – I, Scope of Work, but appearing on the drawings / attachments shall be completed by CONTRACTOR, with no additional charges.
- 4.8 CONTRACTOR should utilize COMPANY recommended sub-contractors / manufacturers

5.0 GENERAL REQUIREMENT

The Section 2.0 & 3.0 above shall prevail in the event of any inconsistency on the text hereunder.

5.1 COMPANY's REPRESENTATIVE

COMPANY will maintain, as required, a representative hereafter called the "COMPANY Representative". COMPANY Representative will provide liaison between COMPANY and CONTRACTOR and represent COMPANY in all matters covered by this Contract, including negotiating and approving changes.

COMPANY's Representative will be the only COMPANY employee authorized to represent COMPANY with respect to this Contract. Examples of his functions are to:

- 5.1.1 Review and approve designs, specifications, requisitions and purchase orders as

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required by this Contract.

5.1.2 Establish and maintain field liaison between CONTRACTOR's Representative and COMPANY.

5.1.3 Review CONTRACTOR's construction schedule and field performance.

5.1.4 Make such inspections of the Facility during construction, as COMPANY may desire in order to check the progress of the Work and quality of workmanship and Materials.

5.1.5 Negotiate and approve field changes.

5.1.6 Review CONTRACTOR's administrative procedures.

5.1.7 If, in COMPANY's considered opinion, the conduct or performance of any of CONTRACTOR's personnel is unsatisfactory in any way, CONTRACTOR, if COMPANY so requests, shall at CONTRACTOR's sole cost and expense promptly replace such person or persons with personnel suitably qualified.

At the start of Work, CONTRACTOR shall develop procedures for handling correspondence, Material orders, quotation analyses, drawings, schedules and other administrative or engineering aspects of Work to the satisfaction of COMPANY.

5.2 CONTRACTOR's PERSONNEL

CONTRACTOR shall assign a full-time Project Manager (hereafter called "CONTRACTOR Representative") to provide liaison between CONTRACTOR and COMPANY and to represent CONTRACTOR in all matters covered by this Contract, including negotiating and approving COMPANY's authorized changes. The CONTRACTOR's Representative shall not be changed during the course of the Work unless COMPANY approves such change in writing.

When fieldwork is in progress CONTRACTOR's Representative shall act in full charge of CONTRACTOR's fieldwork and maintain field liaison between CONTRACTOR and COMPANY's Representatives. Examples of his functions are to:

5.2.1 Negotiate and approve for CONTRACTOR, COMPANY's field changes authorized by COMPANY.

5.2.2 Represent CONTRACTOR in matters pertaining to construction performance and quality, scheduling, administrative procedures and financial controls

5.2.3 Represent CONTRACTOR during all required tests.

5.2.4 Coordinate with COMPANY Project Engineer on all job activities

5.2.5 Remove any person from CONTRACTOR staff in case the same is not fully complying with the COMPANY requirements or when requested by COMPANY Representative and shall provide a suitable replacement within a week time and without affecting the work progress.

5.3 KEY PERSONNEL



CONTRACTOR shall maintain the following persons at the job site on a full-time basis at all times during the course of the Work and shall not remove or reassign such personnel without COMPANY's prior approval:

- a. CONTRACTOR's Project Manager
- b. Safety Engineer
- c. Quality Control Engineer.
- d. Work Permit Receiver
- e. Direct working resources and staff

5.4 SPECIAL TOOLS FOR EQUIPMENT INSTALLATION

All special tools and/or equipment required for installation and/or maintenance of equipment shall be furnished by CONTRACTOR.

5.5 WORK PERMITS

At least thirty (30) days prior to mobilization, CONTRACTOR shall familiarize himself with COMPANY's Plant Operations and Maintenance Work Permit procedures and CONTRACTOR's workers shall be trained to receive Work Permits in a timely manner. After approval by COMPANY, CONTRACTOR shall comply with this Work Permit procedure. COMPANY will not be responsible for delays due to CONTRACTOR's failure to submit its Work Permits in a timely fashion or failure to comply with the approved Work Permit procedure.

5.6 FIELD INSPECTION

5.6.1 Inspection by COMPANY

COMPANY may visit and inspect any and all of the Work and Materials at any time, and CONTRACTOR shall provide safe and proper facilities therefor. CONTRACTOR shall at all times during the performance of the Work keep a competent supervisor, fluent in the English language, in the immediate vicinity of the Work areas to receive communications from COMPANY and to supervise the performance of this Contract. COMPANY shall inspect all works and witness all tests. Prior notice shall be given to COMPANY for any inspection or witnessing as:

- a. THREE (03) working days for inside the COMPANY facility.
- b. FOURTEEN (14) working days for outside the COMPANY facility.
- c. Testing requirements shall be based on COMPANY inputs.
- d. CONTRACTOR to determine hold points for inspection and test witnessing.
- e. COMPANY reserves the right to assign any 3rd party inspection agency, as needed.

5.6.2 CONTRACTOR's Inspection Responsibility

CONTRACTOR shall be solely responsible for thorough inspection and testing of the Work and for the quality of the Work. COMPANY's inspection of, testing of, approval of, or agreement to

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the performance of any part of the Work shall in no way relieve CONTRACTOR of its responsibility for the Work. CONTRACTOR shall:

5.6.2.1 Submit Inspection Testing Plan for COMPANY review and comments.

5.6.2.2 Must submit their QA/QC for review and approval prior to awarding of contract.

5.6.3 Inspection by CONTRACTOR

Whenever any part of CONTRACTOR's Work depends on existing work or work or Material provided by COMPANY or others, CONTRACTOR shall inspect and measure such other work or Material and promptly notify COMPANY of each defect or discrepancy in such other work or Material that may render it unsuitable for proper execution of CONTRACTOR's Work or proper functioning of the Facility. If CONTRACTOR fails to notify COMPANY's Representative of any such defect or discrepancy before performing CONTRACTOR's independent Work, and such defect or discrepancy would have been discovered in the course of a reasonably thorough visual inspection and measurement, COMPANY may condemn the Work or Material involved and CONTRACTOR shall correct such defect or discrepancy on the same basis as if it were defective Work by CONTRACTOR as per General Terms and Conditions (copy attached).

5.7 COMPLETION

5.7.1 Mechanical Completion

CONTRACTOR shall cause Mechanical Completion of the Facility to occur. Mechanical Completion shall mean that all requirements of this Contract have been met with respect to:

- 5.7.1.1 Construction
- 5.7.1.2 Safety
- 5.7.1.3 Ability to physically operate

Prior to Mechanical Completion, CONTRACTOR shall demonstrate to COMPANY all portions of the facility:

- have been built according to the terms of this contract
- operate as intended

5.7.2 Acceptance by COMPANY

All Work will be subject to Acceptance by COMPANY pursuant this Exhibit–I Scope of Work.

5.8 TIME FOR COMPLETION

5.8.1 Initial Time for Completion

CONTRACTOR shall cause the Facility to achieve Mechanical Completion, on or before the applicable date specified in the contract. The time for completion shall be extended only in accordance with the provisions of the Terms and Conditions. COMPANY shall reduce the time for completion only with the written consent of CONTRACTOR.

5.8.2 Failure to Maintain Schedule

If at any time during the progress of the Work, CONTRACTOR's actual progress is inadequate to meet the approved schedule and as established, COMPANY shall have the right, but not the obligation, to so notify CONTRACTOR who shall thereupon take such steps as may be necessary to remedy the inadequacy. If within a reasonable period (as determined by COMPANY and not to exceed THREE (03) working days) CONTRACTOR does not improve performance to meet the schedule, COMPANY may require an increase in labor force, number of shifts, overtime operations, or additional days of work per week without additional compensation to CONTRACTOR, to eliminate or reduce the possibility of delayed completion. COMPANY may make such requirements in addition to any other rights or remedies that COMPANY may have.

5.8.3 Failure to Complete on Schedule

If CONTRACTOR does not cause the Facility to achieve Mechanical Completion within the time, COMPANY may elect to take over and complete the Work pursuant to the Terms and Conditions. COMPANY may take over and complete the Work in addition to any other rights or remedies that COMPANY may have.

6.0 MATERIALS, SERVICES AND UTILITIES FURNISHED BY COMPANY

COMPANY shall furnish or cause to be furnished to CONTRACTOR, the following items for or in connection with performance of the Work.

- 6.1 COMPANY shall provide: Please refer clause no. 1.2 & 2.6
- 6.2 In addition to Clause no. 1.2, CONTRACTOR should provide
 - 6.2.1 Providing a Level –II T/A schedule showing start date, sequence of activities, end date, crew sizes and craft mix. All work is to be planned and scheduled to complete as soon as possible. After award of PO contractor will submit detailed plan in Primavera
 - 6.2.2 Arranging receipt and transfer of all non-consumable material from the COMPANY T/A Warehouse to the work location. CONTRACTOR will return the balance of unused and undamaged material to the T/A warehouse after completion of work
 - 6.2.3 Supplying all qualified labor, supervision, tools, equipment, technical support, consumables, expendables, and temporary supplies necessary for, and reasonably incidental to complete Repair & Cleaning of Columns
 - 6.2.4 Providing necessary consumable and expendable supplies in sufficient quality and quantity for personnel to perform the scope of work safely and efficiently
 - 6.2.5 Providing, Breathing Apparatus for blinding, Air compressor, Certified & Tested Lifting & Pulling tools and tackles, Calibrated Pressure gauges, Test equipment, Safety Device, chemical hoses Hand Tools & Power Tools etc. These should meet or exceed COMPANY relevant GI's
 - 6.2.6 Blind lists provided in bidding package are tentative for estimation purpose. Blinding at site to be done as per Operations Blind list provided with marked up PID's. These lists will be provided at later stage after award of PO

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- 6.2.7 Provide forklifts and qualified forklift operators holding valid Saudi driving license. Forklift operators are required to attend COMPANY Powered Industrial Truck (PIT) training per COMPANY General Instruction. CONTRACTOR will schedule personnel for pre-T/A PIT training at the request and timing specified by COMPANY T/A management.

7.0 REPORTING REQUIREMENTS

7.1 CONTRACT DAILY REPORT

CONTRACTOR shall submit progress reports at end of each shift which provide manpower (including manual, non-manual and sub-contractors) present for work, a listing of all equipment on site (detailed by type and quantity), and any Safety related issues. Reports shall be submitted in the format established with continuation pages on forms proposed by CONTRACTOR and acceptable to the COMPANY Representative.

7.2 DAILY PROGRESS REPORT

CONTRACTOR shall submit a written daily progress report, which will cover daily field work. The report shall summarize the status of job and the overall progress achieved for the CONTRACTOR's detailed work schedule.

8.0 DATA REQUIREMENTS

After completion of turnaround contractor will submitted detailed report. This report will contain technical details, manpower & logistic details.

9.0 QUALITY CONTROL REQUIREMENTS

9.1 QUALITY PLAN

CONTRACTOR shall provide a comprehensive; project specific Quality Plan that identifies CONTRACTOR's procedures for Quality Control during the Construction execution phase of the Work. The Quality Plan shall be presented to COMPANY for approval at least 45 days prior to beginning turnaround. After approval by COMPANY, CONTRACTOR shall comply with requirements of the Quality Plan.

- 9.2 Should any inspection or test reveal any defect in CONTRACTOR supplied materials or in CONTRACTOR's Work, CONTRACTOR shall correct such defect at no cost to COMPANY.

9.3 QUALITY INCHARGE

CONTRACTOR shall provide a full-time QC who shall be responsible for the coordination of CONTRACTOR's construction quality surveillance, inspection, testing, and documentation activities.

10.0 CONSTRUCTION

- 10.1 All Construction Access, Construction Methods, Temporary Facilities and Work Areas shall conform to and be in compliance with COMPANY Operations, Standard Industry requirements and where applicable Royal Commission for Jubail Construction Safety requirements

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10.2 TURNAROUND EXECUTION PLAN

CONTRACTOR shall develop and submit to COMPANY a detailed project specific turnaround Execution Plan at least 60 days prior to the start of turnaround.

10.3 SECURITY PROGRAM

CONTRACTOR is responsible for the security of its workers, tools, materials and equipment (and to and from) the jobsite. All small tools and construction equipment belonging to CONTRACTOR must be clearly identified as such. Tools including personal tools are subject to inspection at the security gate upon arrival and departure.

10.4 CONSTRUCTION AREA LIMITS

COMPANY shall designate the boundary limits of access roads, parking areas, storage areas, and construction areas. CONTRACTOR shall not trespass in or on areas not so designated. CONTRACTOR shall be responsible for keeping all of its personnel out of areas not designated for CONTRACTOR's use. In the case of isolated work located within such areas, CONTRACTOR shall obtain permits to enter and perform the Work. CONTRACTOR shall keep all vehicles, equipment, materials and personnel in such areas as designated by COMPANY.

10.5 CONTRACTORS OFFICE AT SITE OF WORK

During the execution of this Contract, COMPANY will provide office for project manager & coordinator in separate or shared office building

10.6 CONTRACTOR SUPPLIED TEMPORARY BUILDINGS

Any CONTRACTOR supplied temporary construction buildings shall be fire retardant and shall include fire protection equipment. The location, size(s), quantity and type(s) of temporary buildings shall be subject to COMPANY's review and approval.

10.7 PERSONNEL IDENTIFICATION

CONTRACTOR's personnel and Sub-contractor personnel shall have in their possession all required, and properly validated licenses, certificates or identification badges prescribed by COMPANY or the Saudi Arabian Government.

CONTRACTOR shall wear and provide identification badges to all its employees working either directly or indirectly under its supervision. These badges must be worn conspicuously by these employees at all times when on the jobsite. CONTRACTOR shall provide Temporary badges and safety gear for visitors and delivery personnel.

10.8 SMOKING

Smoking shall only be allowed in the designated smoking areas

10.9 DUST CONTROL

CONTRACTOR, for the duration of the Contract, shall maintain all excavations, embankments, haul roads, plant sites, waste disposal areas, borrow areas, and all other work areas free from dust, as determined by COMPANY. Industry-accepted methods of dust control suitable for the area

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involved, such as sprinkling, chemical treatment, tight bituminous treatment or similar methods, with COMPANY approvals, will be permitted. No separate payment will be made for dust control

10.10 WATER POLLUTION

CONTRACTOR shall, at own expense, provide suitable facilities to prevent the introduction of any substances or materials into any stream, lake or other body of water which may pollute the water or constitute substances or materials deleterious to fish, wildlife and domestic stock.

10.11 AIR POLLUTION

CONTRACTOR shall also perform the Work so as not to discharge into the atmosphere from any source whatever smoke, dust, or other air contaminants in violation of the laws, rules and regulations of the government entities having jurisdiction.

10.12 FUELS & LUBRICANT

CONTRACTOR shall be responsible for the proper handling, transportation, storage and use of fuels and lubricants and shall, at CONTRACTOR's sole expense, make good any damage caused by its handling, transporting, storage and use of fuels and lubricants.

10.13 VENTILATING

10.13.1 CONTRACTOR shall prevent hazardous accumulations of dust, fumes, mists, vapors or gases in areas occupied during construction

10.13.2 CONTRACTOR shall provide local ventilation to prevent harmful accumulation of hazardous substances into atmosphere of occupied areas

10.13.3 CONTRACTOR shall dispose of materials in manner that will not result in harmful exposure to persons or disrupt or otherwise effect operation of existing facilities

10.13.4 CONTRACTOR shall ventilate storage spaces containing hazardous, volatile or high temperature sensitive materials

10.14 SITE SIGNS

Identification signboards and notices for safety or instruction are permitted on site only after approval of COMPANY for format, location and quantity

10.15 DRAINAGE

CONTRACTOR shall provide proper and adequate drainage for its construction, storage, parking and fabrication areas including the necessary piping for disposal to COMPANY ditches, or sewers. Temporary drainage facilities shall be removed upon completion of Work unless COMPANY directs to have the facilities left in place. CONTRACTOR shall be responsible for providing and operating any temporary pumps for keeping its area drained. CONTRACTOR shall furnish and place any necessary surfacing material to avoid loss of time due to muddy conditions

10.16 LUNCH AND TOILET FACILITIES

Company shall provide necessary lunch and toilet facilities for CONTRACTOR personnel...

CONTRACTOR shall provide meals to their manpower during breaks in lunch tent

10.17 CONSTRUCTION ENTRANCE

Access into COMPANY work site shall be through TA gate.

10.18 Review by COMPANY

Review and approval of CONTRACTOR's rigging, scaffolding and other construction plans by COMPANY, shall not constitute or to be construed as an assumption of CONTRACTOR's responsibility or liability for scaffolding or safety under the Contract or at law, and does not relieve CONTRACTOR from full compliance with its legal and contractual obligations

10.19 INTERFERENCE

It is understood that the COMPANY may itself perform Work at or near the CONTRACTOR's Work site, or have such Work performed by others. CONTRACTOR agrees to cooperate fully with COMPANY or any other Contractor performing such Work, and not to interfere with the performance of such Work

10.20 SITE CLEAN UP

CONTRACTOR shall maintain the site in a safe and orderly condition by daily removal and disposal of accumulated rubbish and waste material. Temporary equipment shall be removed immediately upon completion of the WORK requiring the equipment. Upon completion of the Work, CONTRACTOR shall clear the site of all remaining CONTRACTOR's temporary facilities, temporary equipment, debris, tools, and material used in the Work. Where CONTRACTOR, upon written notice from the COMPANY, fails to maintain the site in a safe and orderly condition, the COMPANY will have the site maintenance Work performed and deduct the cost from the CONTRACTOR invoice.

10.21 Heavy lifts

CONTRACTOR shall provide a heavy lift plan for all lifts over FIVE (05) tons, for COMPANY's review and approval.

11.0 ENVIRONMENTAL REQUIREMENTS

11.1 GENERAL REQUIREMENTS

CONTRACTOR shall plan, execute and complete all work such that there are zero environmental incidents and no detrimental environmental impacts to the local population, workers, air, water, soil, plants and animals

11.2 ENVIRONMENTAL CARE AND RESPONSE PLAN

CONTRACTOR shall submit a Project Specific Environmental Care and Response Plan in compliance with the Saudi Arabian Government, and Saudi Chevron Petrochemical Environmental Standards. The Environmental Plan shall provide specific plans and procedures to address compliance with these Standards and shall be submitted for COMPANY review prior to commencement of the Work

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11.3 ENVIRONMENTAL CARE PRACTICES

CONTRACTOR shall perform the Work in accordance with all environmental care practices, applicable local and national rules, regulations and codes taking all reasonable precautions to protect the facility, adjacent facilities, workers and the public. CONTRACTOR shall have materials and equipment on site to minimize, control and mitigate incidences of uncontrolled releases of materials to the air, water or land.

11.4 ENVIRONMENTAL CARE ORIENTATION MEETING

CONTRACTOR's in-Kingdom supervisory personnel, including supervisory personnel of CONTRACTOR subcontractors, shall attend an environmental care orientation meeting, prior to commencing the Work. This meeting shall last at least two (2) hours and shall be separate from any safety or security orientation.

COMPANY may, at its sole discretion, audit CONTRACTOR environmental care orientation meetings.

11.5 ACCIDENTS AND SPILLS

Accidents, spills, uncontrolled releases to air, water, and land or other environmental incidents and "near misses" shall be orally reported to COMPANY at the time of the incident. CONTRACTOR shall submit written reports, in a format developed with COMPANY, within twenty-four (24) hours after each incident. CONTRACTOR shall maintain a jobsite record of such environmental incidents and "near misses" which shall be submitted to COMPANY upon written request

11.6 CONTRACTOR'S RESPONSIBILITY

CONTRACTOR shall be wholly responsible for construction means, methods, techniques, sequences or procedures for environmental precautions and programs in connection with the Work. COMPANY shall not, in any way, be responsible for CONTRACTOR's failure to employ such precautions.

END
EXHIBIT-I

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EXHIBIT II
SCHEDULE OF COMPENSATION

- 1.0 Full compensation to CONTRACTOR for full and complete performance of the Services, compliance with all terms and conditions of this Contract, and for CONTRACTOR's payment of all obligations incurred in or applicable to, performance of the Services shall be in accordance with the unit rate set forth below:

The invoice for site services will be paid based on actual no. of working days / hours approved by COMPANY on timesheets

Service Unit Rates:

SN	Description	Rate (Euro)
1	Normal Working Rates – Day Shift - (First 8 Hours) - Normal Working Hours - 8 Hrs / Day & 5 days / week (Sun.-Thu.) - Standard Normal working hours (7.00AM - 4.00PM) per day	€ 198
2	Overtime Rates #1 - (9th and 10th Hour) - Over time work hour - First 2 Hours exceeding Normal 8 Hrs 9th and 10th Hour: 5 days / week (Sun. – Thu.)	€ 220
3	Overtime Rates #2 - (From 11th Hour) - Overtime work hour - exceeding the first 10 Hours - From 11th Hour: 5 days / week (Sun. – Thu.) and/or Fridays & Saturdays	
4	Normal Working Rates – Night Shift - Normal Working Hours – 8 Hrs / Night and 5 days/ week (Sun.- Thu.) - First 8 hours during (6.00PM - 6.00AM) per day - Any Hours exceeding the first 8 hours during above period will be considered under 2,3, and 5	
5	Overtime Rates #3 - (Weekends) Any work hours during Fridays & Saturdays	€ 275
6	Overtime Rates #4 - (Public Holidays) Any work hours during Public Holidays	
7	Mobilization / De-mobilization Charges Flight costs, Traveling Hours, Visa fee & all other travel expenses / Person / Round trip: Europe - KSA	€ 9,750
8	Allowances Daily allowance, Accommodation, meals, and local transport / Person/ Calendar day	€ 355
9	Standby Charges per day per Engineer	€ 1,600

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Table-1; Price Schedule Summary

SN	Description	Work Location	Days	Shifts	Estimated Price (Euro)
A	Unit - 42				
1	Gearbox Engineer-1	Extruder Gearbox	25	Day	€ 88,688.00
2	Gearbox Engineer-2	Extruder Gearbox	22	Night	€ 82,035.00
3	Mechanical Engineer-1	Process & Discharge	17	Day	€ 61,601.00
4	Mechanical Engineer-2	Process & Discharge	17	Night	€ 64,065.00
B	Unit - 43				
1	Gearbox Engineer-1	Extruder Gearbox	22	Day	€ 79,395.00
2	Gearbox Engineer-2	Extruder Gearbox	22	Night	€ 80,055.00
3	Mechanical Engineer-1	Process & Discharge	17	Day	€ 63,273.00
4	Mechanical Engineer-2	Process & Discharge	17	Night	€ 64,065.00
C	Unit - 44				
1	Gearbox Engineer-1	Extruder Gearbox	22	Day	€ 76,887.00
2	Gearbox Engineer-2	Extruder Gearbox	22	Night	€ 80,055.00
3	Mechanical Engineer-1	Process & Discharge	17	Day	€ 61,601.00
4	Mechanical Engineer-2	Process & Discharge	17	Night	€ 65,385.00
D	Unit – 42 + 43 + 44				
1	Cobra Specialist	Barrel Wear Measurement	6	Day	€ 28,210.00
2	Electrical / Control -1	Electrical & Control Sys.	11	Day	€ 42,660.00
3	Site Manager	Site Management	26	Day	€ 91,862.00
4	Mechanical Engineer-1	Jumper	23	Day / Night	€ 81,859.00
E	Special Tools - 42 + 43 + 44				
1	Special Tools	Gear Box	30	Day / Night	€ 6,600.00
2	Cobra Special Tools - Barrel Wear Measurement		Lumpsum - DDP site		€ 19,200.00
F	Additional Scope - Sleeve modification of Extruder Gearbox at Unit 43				
1	Machining Specialist -1		6	Day	€ 25,460.00
2	Machining Specialist -2		6	Day	€ 25,460.00
3	Sleeve Modification Tools Daily Rental		26	Day	€ 47,880.00
4	Spare sparts Sleeve Modification + Thread Repair		1	Lot	€ 20,137.50
	Total Estimated Price				€ 1,256,433.50

Note: Detailed Price Breakdown for each Unit with duration is provided on Page No. 3 to 18

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Pos. A-1 – #1 – Gearbox Engineer – DAY Shift

Pos	Budgetary Price Breakdown	Qty	Uom	Unit Price	Total Price
1	Normal Rates – Day Shift – (8 Hours)	136	Hrs	€ 198.00	€ 26,928.00
2	Overtime Rates #1 – (9 & 10 Hours)	34	Hrs	€ 220.00	€ 7,480.00
3	Overtime Rates #2 – (From 11 th Hour)	34	Hrs	€ 220.00	€ 7,480.00
4	Normal Rates - Night Shift – (8 Hours)	0	Hrs	€ 220.00	€ 0.00
5	Overtime Rates #3 – (Fridays & Saturdays)	96	Hrs	€ 275.00	€ 26,400.00
6	Overtime Rates #4 - Public Holidays	0	Hrs	€ 275.00	€ 0.00
7	Mobilization / De-mobilization Charges	1	R.Trip	€ 9,750.00	€ 9,750.00
8	Daily Allowances	30	Days	€ 355.00	€ 10,650.00
9	Standby days / Quarantine (if applicable)	0	Days	€ 1,600.00	€ 0.00
10	Allowance - standby days / Quarantine (if applicable)	0	Days	€ 355.00	€ 0.00
Total Price for Pos. A-1 – #1 – Gearbox Engineer					€ 88,688.00

SN	Service Period		Uom	Normal	OT1	OT2	OT3	Night	OT4
1	27-Sep-22	Tuesday	Hrs	TRAVELLING DAY					
2	28-Sep-22	Wednesday	Hrs	8	2	2	-	-	-
3	29-Sep-22	Thursday	Hrs	8	2	2	-	-	-
4	30-Sep-22	Friday	Hrs	-	-	-	12	-	-
5	01-Oct-22	Saturday	Hrs	-	-	-	12	-	-
6	02-Oct-22	Sunday	Hrs	8	2	2	-	-	-
7	03-Oct-22	Monday	Hrs	8	2	2	-	-	-
8	04-Oct-22	Tuesday	Hrs	8	2	2	-	-	-
9	05-Oct-22	Wednesday	Hrs			Day-Off			
10	06-Oct-22	Thursday	Hrs	8	2	2	-	-	-
11	07-Oct-22	Friday	Hrs	-	-	-	12	-	-
12	08-Oct-22	Saturday	Hrs	-	-	-	12	-	-
13	09-Oct-22	Sunday	Hrs	8	2	2	-	-	-
14	10-Oct-22	Monday	Hrs	8	2	2	-	-	-
15	11-Oct-22	Tuesday	Hrs	8	2	2	-	-	-
16	12-Oct-22	Wednesday	Hrs			Day-Off			
17	13-Oct-22	Thursday	Hrs	8	2	2	-	-	-
18	14-Oct-22	Friday	Hrs	-	-	-	12	-	-
19	15-Oct-22	Saturday	Hrs	-	-	-	12	-	-
20	16-Oct-22	Sunday	Hrs	8	2	2	-	-	-
21	17-Oct-22	Monday	Hrs	8	2	2	-	-	-
22	18-Oct-22	Tuesday	Hrs	8	2	2	-	-	-
23	19-Oct-22	Wednesday	Hrs			Day-Off			
24	20-Oct-22	Thursday	Hrs	8	2	2	-	-	-
25	21-Oct-22	Friday	Hrs	-	-	-	12	-	-
26	22-Oct-22	Saturday	Hrs	-	-	-	12	-	-
27	23-Oct-22	Sunday	Hrs	8	2	2	-	-	-
28	24-Oct-22	Monday	Hrs	8	2	2	-	-	-
29	25-Oct-22	Tuesday	Hrs	8	2	2	-	-	-
30	26-Oct-22	Wednesday	Hrs	TRAVELLING DAY					
Working Hours for:				136	34	34	96	0	0
Total Working Hours:									

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Detailed Price Breakdown + Tentative Work Schedule					
Pos. A-2 – #2 – Gearbox Engineer – NIGHT Shift					

Pos	Budgetary Price Breakdown	Qty	Uom	Unit Price	Total Price
1	Normal Rates – Day Shift – (8 Hours)	0	Hrs	€ 198.00	€ 0.00
2	Overtime Rates #1 – (9 & 10 Hours)	30	Hrs	€ 220.00	€ 6,600.00
3	Overtime Rates #2 – (From 11 th Hour)	30	Hrs	€ 220.00	€ 6,600.00
4	Normal Rates - Night Shift – (8 Hours)	120	Hrs	€ 220.00	€ 26,400.00
5	Overtime Rates #3 – (Fridays & Saturdays)	84	Hrs	€ 275.00	€ 23,100.00
6	Overtime Rates #4 - Public Holidays	0	Hrs	€ 275.00	€ 0.00
7	Mobilization / De-mobilization Charges	1	R.Trip	€ 9,750.00	€ 9,750.00
8	Daily Allowances		Days	€ 355.00	€ 9,585.00
9	Standby days / Quarantine (if applicable)	0	Days	€ 1,600.00	€ 0.00
10	Allowance - standby days / Quarantine (if applicable)	0	Days	€ 355.00	€ 0.00
Total Price for Pos. A-2 – #2 – Gearbox Engineer					€ 82,035.00

SN	Service Period		Uom	Normal	OT1	OT2	OT3	Night	OT4
1	30-Sep-22	Friday	Hrs	TRAVELLING DAY					
2	01-Oct-22	Saturday	Hrs	-	-	-	12	-	
3	02-Oct-22	Sunday	Hrs	-	2	2	-	8	
4	03-Oct-22	Monday	Hrs	-	2	2	-	8	
5	04-Oct-22	Tuesday	Hrs	-	2	2	-	8	
6	05-Oct-22	Wednesday	Hrs	-	2	2	-	8	
7	06-Oct-22	Thursday	Hrs			Day-Off			
8	07-Oct-22	Friday	Hrs	-	-	-	12	-	
9	08-Oct-22	Saturday	Hrs	-	-	-	12	-	
10	09-Oct-22	Sunday	Hrs	-	2	2	-	8	
11	10-Oct-22	Monday	Hrs	-	2	2	-	8	
12	11-Oct-22	Tuesday	Hrs	-	2	2	-	8	
13	12-Oct-22	Wednesday	Hrs	-	2	2	-	8	
14	13-Oct-22	Thursday	Hrs			Day-Off			
15	14-Oct-22	Friday	Hrs	-	-	-	12	-	
16	15-Oct-22	Saturday	Hrs	-	-	-	12	-	
17	16-Oct-22	Sunday	Hrs	-	2	2	-	8	
18	17-Oct-22	Monday	Hrs	-	2	2	-	8	
19	18-Oct-22	Tuesday	Hrs	-	2	2	-	8	
20	19-Oct-22	Wednesday	Hrs	-	2	2	-	8	
21	20-Oct-22	Thursday	Hrs			Day-Off			
22	21-Oct-22	Friday	Hrs	-	-	-	12	-	
23	22-Oct-22	Saturday	Hrs	-	-	-	12	-	
24	23-Oct-22	Sunday	Hrs	-	2	2	-	8	
25	24-Oct-22	Monday	Hrs	-	2	2	-	8	
26	25-Oct-22	Tuesday	Hrs	-	2	2	-	8	
30	26-Oct-22	Wednesday	Hrs	TRAVELLING DAY					
Working Hours for:				0	30	30	84	120	0
Total Working Hours:									264

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Pos. A-3 – #3 – Mechanical Engineer – Process & Discharge – DAY Shift

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Detailed Price Breakdown + Tentative Work Schedule
Pos. A-4 – #4 – Mechanical Engineer – Process & Discharge – NIGHT Shift

Pos	Budgetary Price Breakdown	Qty	Uom	Unit Price	Total Price
1	Normal Rates – Day Shift – (8 Hours)	0	Hrs	€ 198.00	€ 0.00
2	Overtime Rates #1 – (9 & 10 Hours)	28	Hrs	€ 220.00	€ 6,160.00
3	Overtime Rates #2 – (From 11 th Hour)	28	Hrs	€ 220.00	€ 6,160.00
4	Normal Rates - Night Shift – (8 Hours)	112	Hrs	€ 220.00	€ 24,640.00
5	Overtime Rates #3 – (Fridays & Saturdays)	36	Hrs	€ 275.00	€ 9,900.00
6	Overtime Rates #4 - Public Holidays	0	Hrs	€ 275.00	€ 0.00
7	Mobilization / De-mobilization Charges	1	R.Trip	€ 9,750.00	€ 9,750.00
8	Daily Allowances	21	Days	€ 355.00	€ 7,455.00
9	Standby days / Quarantine (if applicable)	0	Days	€ 1,600.00	€ 0.00
10	Allowance - standby days / Quarantine (if applicable)	0	Days	€ 355.00	€ 0.00
Total Price for Pos. A-4 – #4 – Engineer – Process & Discharge					€ 64,065.00

SN	Service Period		Uom	Normal	OT1	OT2	OT3	Night	OT4
1	30-Sep-22	Friday	Hrs	TRAVELLING DAY					
2	01-Oct-22	Saturday	Hrs	-	-	-	12	-	
3	02-Oct-22	Sunday	Hrs	-	2	2	-	8	
4	03-Oct-22	Monday	Hrs	-	2	2	-	8	
5	04-Oct-22	Tuesday	Hrs	-	2	2	-	8	
6	05-Oct-22	Wednesday	Hrs	-	2	2	-	8	
7	06-Oct-22	Thursday	Hrs	-	2	2	-	8	
8	07-Oct-22	Friday	Hrs	-	-	-	12	-	
9	08-Oct-22	Saturday	Hrs	-	-	Day-Off			
10	09-Oct-22	Sunday	Hrs	-	2	2	-	8	
11	10-Oct-22	Monday	Hrs	-	2	2	-	8	
12	11-Oct-22	Tuesday	Hrs	-	2	2	-	8	
13	12-Oct-22	Wednesday	Hrs	-	2	2	-	8	
14	13-Oct-22	Thursday	Hrs	-	2	2	-	8	
15	14-Oct-22	Friday	Hrs	-	-	-	12	-	
16	15-Oct-22	Saturday	Hrs	-	-	Day-Off			
17	16-Oct-22	Sunday	Hrs	-	2	2	-	8	
18	17-Oct-22	Monday	Hrs	-	2	2	-	8	
19	18-Oct-22	Tuesday	Hrs	-	2	2	-	8	
20	19-Oct-22	Wednesday	Hrs	-	2	2	-	8	
21	20-Oct-22	Thursday	Hrs	TRAVELLING DAY					
Working Hours for:				0	28	28	36	112	0
Total Working Hours:									204

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Detailed Price Breakdown + Tentative Work Schedule
Pos. B-1 – #5 – Gearbox Engineer – DAYShift

Pos	Budgetary Price Breakdown	Qty	Uom	Unit Price	Total Price
1	Normal Rates – Day Shift – (8 Hours)	120	Hrs	€ 198.00	€ 23,760.00
2	Overtime Rates #1 – (9 & 10 Hours)	30	Hrs	€ 220.00	€ 6,600.00
3	Overtime Rates #2 – (From 11 th Hour)	30	Hrs	€ 220.00	€ 6,600.00
4	Normal Rates - Night Shift – (8 Hours)	0	Hrs	€ 220.00	€ 0.00
5	Overtime Rates #3 – (Fridays & Saturdays)	84	Hrs	€ 275.00	€ 23,100.00
6	Overtime Rates #4 - Public Holidays	0	Hrs	€ 275.00	€ 0.00
7	Mobilization / De-mobilization Charges	1	R.Trip	€ 9,750.00	€ 9,750.00
8	Daily Allowances	27	Days	€ 355.00	€ 9,585.00
9	Standby days / Quarantine (if applicable)	0	Days	€ 1,600.00	€ 0.00
10	Allowance - standby days / Quarantine (if applicable)	0	Days	€ 355.00	€ 0.00
Total Price for Pos. B-1 – #5 – Gearbox Engineer				€ 79,395.00	

SN	Service Period		Uom	Normal	OT1	OT2	OT3	Night	OT4
1	30-Sep-22	Friday	Hrs	TRAVELLING DAY					
2	01-Oct-22	Saturday	Hrs	-	-	-	12	-	
3	02-Oct-22	Sunday	Hrs	8	2	2	-	-	
4	03-Oct-22	Monday	Hrs	8	2	2	-	-	
5	04-Oct-22	Tuesday	Hrs	8	2	2	-	-	
6	05-Oct-22	Wednesday	Hrs	8	2	2	-	-	
7	06-Oct-22	Thursday	Hrs			Day-Off			
8	07-Oct-22	Friday	Hrs	-	-	-	12	-	
9	08-Oct-22	Saturday	Hrs	-	-	-	12	-	
10	09-Oct-22	Sunday	Hrs	8	2	2	-	-	
11	10-Oct-22	Monday	Hrs	8	2	2	-	-	
12	11-Oct-22	Tuesday	Hrs	8	2	2	-	-	
13	12-Oct-22	Wednesday	Hrs	8	2	2	-	-	
14	13-Oct-22	Thursday	Hrs			Day-Off			
15	14-Oct-22	Friday	Hrs	-	-	-	12	-	
16	15-Oct-22	Saturday	Hrs	-	-	-	12	-	
17	16-Oct-22	Sunday	Hrs	8	2	2	-	-	
18	17-Oct-22	Monday	Hrs	8	2	2	-	-	
19	18-Oct-22	Tuesday	Hrs	8	2	2	-	-	
20	19-Oct-22	Wednesday	Hrs	8	2	2	-	-	
21	20-Oct-22	Thursday	Hrs			Day-Off			
22	21-Oct-22	Friday	Hrs	-	-	-	12	-	
23	22-Oct-22	Saturday	Hrs	-	-	-	12	-	
24	23-Oct-22	Sunday	Hrs	8	2	2	-	-	
25	24-Oct-22	Monday	Hrs	8	2	2	-	-	
26	25-Oct-22	Tuesday	Hrs	8	2	2	-	-	
30	26-Oct-22	Wednesday	Hrs	TRAVELLING DAY					
Working Hours for:				120	30	30	84	120	0
Total Working Hours:									264

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Detailed Price Breakdown + Tentative Work Schedule					
Pos. B-2 – #6 – Gearbox Engineer – NIGHT Shift					

Pos	Budgetary Price Breakdown	Qty	Uom	Unit Price	Total Price
1	Normal Rates – Day Shift – (8 Hours)	0	Hrs	€ 198.00	€ 0.00
2	Overtime Rates #1 – (9 & 10 Hours)	36	Hrs	€ 220.00	€ 7,920.00
3	Overtime Rates #2 – (From 11 th Hour)	36	Hrs	€ 220.00	€ 7,920.00
4	Normal Rates - Night Shift – (8 Hours)	144	Hrs	€ 220.00	€ 31,680.00
5	Overtime Rates #3 – (Fridays & Saturdays)	48	Hrs	€ 275.00	€ 13,200.00
6	Overtime Rates #4 - Public Holidays	0	Hrs	€ 275.00	€ 0.00
7	Mobilization / De-mobilization Charges	1	R.Trip	€ 9,750.00	€ 9,750.00
8	Daily Allowances	27	Days	€ 355.00	€ 9,585.00
9	Standby days / Quarantine (if applicable)	0	Days	€ 1,600.00	€ 0.00
10	Allowance - standby days / Quarantine (if applicable)	0	Days	€ 355.00	€ 0.00
Total Price for Pos. B-2 – #6 – Gearbox Engineer					€ 80,055.00

SN	Service Period		Uom	Normal	OT1	OT2	OT3	Night	OT4
1	30-Sep-22	Friday	Hrs	TRAVELLING DAY					
2	01-Oct-22	Saturday	Hrs	-	-	-	12	-	
3	02-Oct-22	Sunday	Hrs	-	2	2	-	8	
4	03-Oct-22	Monday	Hrs	-	2	2	-	8	
5	04-Oct-22	Tuesday	Hrs	-	2	2	-	8	
6	05-Oct-22	Wednesday	Hrs	-	2	2	-	8	
7	06-Oct-22	Thursday	Hrs	-	2	2	-	8	
8	07-Oct-22	Friday	Hrs			Day-Off			
9	08-Oct-22	Saturday	Hrs	-	-	-	12	-	
10	09-Oct-22	Sunday	Hrs	-	2	2	-	8	
11	10-Oct-22	Monday	Hrs	-	2	2	-	8	
12	11-Oct-22	Tuesday	Hrs	-	2	2	-	8	
13	12-Oct-22	Wednesday	Hrs	-	2	2	-	8	
14	13-Oct-22	Thursday	Hrs	-	2	2	-	8	
15	14-Oct-22	Friday	Hrs			Day-Off			
16	15-Oct-22	Saturday	Hrs	-	-	-	12	-	
17	16-Oct-22	Sunday	Hrs	-	2	2	-	8	
18	17-Oct-22	Monday	Hrs	-	2	2	-	8	
19	18-Oct-22	Tuesday	Hrs	-	2	2	-	8	
20	19-Oct-22	Wednesday	Hrs	-	2	2	-	8	
21	20-Oct-22	Thursday	Hrs	-	2	2	-	8	
22	21-Oct-22	Friday	Hrs			Day-Off			
23	22-Oct-22	Saturday	Hrs	-	-	-	12	-	
24	23-Oct-22	Sunday	Hrs	-	2	2	-	8	
25	24-Oct-22	Monday	Hrs	-	2	2	-	8	
26	25-Oct-22	Tuesday	Hrs	-	2	2	-	8	
30	26-Oct-22	Wednesday	Hrs	TRAVELLING DAY					
Working Hours for:				0	36	36	48	144	0
Total Working Hours:									264

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Pos. B-3 – #7 – Mechanical Engineer – Process & Discharge – DAY Shift

Pos	Budgetary Price Breakdown	Qty	Uom	Unit Price	Total Price
1	Normal Rates – Day Shift – (8 Hours)	96	Hrs	€ 198.00	€ 19,008.00
2	Overtime Rates #1 – (9 & 10 Hours)	24	Hrs	€ 220.00	€ 5,280.00
3	Overtime Rates #2 – (From 11 th Hour)	24	Hrs	€ 220.00	€ 5,280.00
4	Normal Rates - Night Shift – (8 Hours)	0	Hrs	€ 220.00	€ 0.00
5	Overtime Rates #3 – (Fridays & Saturdays)	60	Hrs	€ 275.00	€ 16,500.00
6	Overtime Rates #4 - Public Holidays	0	Hrs	€ 275.00	€ 0.00
7	Mobilization / De-mobilization Charges	1	R.Trip	€ 9,750.00	€ 9,750.00
8	Daily Allowances	21	Days	€ 355.00	€ 7,455.00
9	Standby days / Quarantine (if applicable)	0	Days	€ 1,600.00	€ 0.00
10	Allowance - standby days / Quarantine (if applicable)	0	Days	€ 355.00	€ 0.00
	Total Price for Pos. B-3 – #7 – Engineer – Process & Discharge				€ 63,273.00

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Pos. B-4 – #8 – Mechanical Engineer – Process & Discharge – NIGHT Shift

Pos	Budgetary Price Breakdown	Qty	Uom	Unit Price	Total Price
1	Normal Rates – Day Shift – (8 Hours)	0	Hrs	€ 198.00	€ 0.00
2	Overtime Rates #1 – (9 & 10 Hours)	28	Hrs	€ 220.00	€ 6,160.00
3	Overtime Rates #2 – (From 11 th Hour)	28	Hrs	€ 220.00	€ 6,160.00
4	Normal Rates - Night Shift – (8 Hours)	112	Hrs	€ 220.00	€ 24,640.00
5	Overtime Rates #3 – (Fridays & Saturdays)	36	Hrs	€ 275.00	€ 9,900.00
6	Overtime Rates #4 - Public Holidays	0	Hrs	€ 275.00	€ 0.00
7	Mobilization / De-mobilization Charges	1	R.Trip	€ 9,750.00	€ 9,750.00
8	Daily Allowances	21	Days	€ 355.00	€ 7,455.00
9	Standby days / Quarantine (if applicable)	0	Days	€ 1,600.00	€ 0.00
10	Allowance - standby days / Quarantine (if applicable)	0	Days	€ 355.00	€ 0.00
	Total Price for Pos. B-4 – #8 – Engineer – Process & Discharge				€ 64,065.00

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Detailed Price Breakdown + Tentative Work Schedule
Pos. C-1 – #9 – Gearbox Engineer – DAY Shift

Pos	Budgetary Price Breakdown	Qty	Uom	Unit Price	Total Price
1	Normal Rates – Day Shift – (8 Hours)	144	Hrs	€ 198.00	€ 28,512.00
2	Overtime Rates #1 – (9 & 10 Hours)	36	Hrs	€ 220.00	€ 7,920.00
3	Overtime Rates #2 – (From 11 th Hour)	36	Hrs	€ 220.00	€ 7,920.00
4	Normal Rates - Night Shift – (8 Hours)	0	Hrs	€ 220.00	€ 0.00
5	Overtime Rates #3 – (Fridays & Saturdays)	48	Hrs	€ 275.00	€ 13,200.00
6	Overtime Rates #4 - Public Holidays	0	Hrs	€ 275.00	€ 0.00
7	Mobilization / De-mobilization Charges	1	R.Trip	€ 9,750.00	€ 9,750.00
8	Daily Allowances	27	Days	€ 355.00	€ 9,585.00
9	Standby days / Quarantine (if applicable)	0	Days	€ 1,600.00	€ 0.00
10	Allowance - standby days / Quarantine (if applicable)	0	Days	€ 355.00	€ 0.00
Total Price for Pos. C-1 – #9 – Gearbox Engineer					€ 76,887.00

SN	Service Period		Uom	Normal	OT1	OT2	OT3	Night	OT4
1	30-Sep-22	Friday	Hrs	TRAVELLING DAY					
2	01-Oct-22	Saturday	Hrs	-	-	-	12	-	
3	02-Oct-22	Sunday	Hrs	8	2	2	-	-	
4	03-Oct-22	Monday	Hrs	8	2	2	-	-	
5	04-Oct-22	Tuesday	Hrs	8	2	2	-	-	
6	05-Oct-22	Wednesday	Hrs	8	2	2	-	-	
7	06-Oct-22	Thursday	Hrs	8	2	2	-	-	
8	07-Oct-22	Friday	Hrs			Day-Off			
9	08-Oct-22	Saturday	Hrs	-	-	-	12	-	
10	09-Oct-22	Sunday	Hrs	8	2	2	-	-	
11	10-Oct-22	Monday	Hrs	8	2	2	-	-	
12	11-Oct-22	Tuesday	Hrs	8	2	2	-	-	
13	12-Oct-22	Wednesday	Hrs	8	2	2	-	-	
14	13-Oct-22	Thursday	Hrs	8	2	2	-	-	
15	14-Oct-22	Friday	Hrs			Day-Off			
16	15-Oct-22	Saturday	Hrs	-	-	-	12	-	
17	16-Oct-22	Sunday	Hrs	8	2	2	-	-	
18	17-Oct-22	Monday	Hrs	8	2	2	-	-	
19	18-Oct-22	Tuesday	Hrs	8	2	2	-	-	
20	19-Oct-22	Wednesday	Hrs	8	2	2	-	-	
21	20-Oct-22	Thursday	Hrs	8	2	2	-	-	
22	21-Oct-22	Friday	Hrs			Day-Off			
23	22-Oct-22	Saturday	Hrs	-	-	-	12	-	
24	23-Oct-22	Sunday	Hrs	8	2	2	-	-	
25	24-Oct-22	Monday	Hrs	8	2	2	-	-	
26	25-Oct-22	Tuesday	Hrs	8	2	2	-	-	
30	26-Oct-22	Wednesday	Hrs	TRAVELLING DAY					
Working Hours for:				144	36	36	48	0	0
Total Working Hours:									264

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Detailed Price Breakdown + Tentative Work Schedule					
Pos. C-2 – #10 – Gearbox Engineer – NIGHT Shift					

Pos	Budgetary Price Breakdown	Qty	Uom	Unit Price	Total Price
1	Normal Rates – Day Shift – (8 Hours)	0	Hrs	€ 198.00	€ 0.00
2	Overtime Rates #1 – (9 & 10 Hours)	36	Hrs	€ 220.00	€ 7,920.00
3	Overtime Rates #2 – (From 11 th Hour)	36	Hrs	€ 220.00	€ 7,920.00
4	Normal Rates - Night Shift – (8 Hours)	144	Hrs	€ 220.00	€ 31,680.00
5	Overtime Rates #3 – (Fridays & Saturdays)	48	Hrs	€ 275.00	€ 13,200.00
6	Overtime Rates #4 - Public Holidays	0	Hrs	€ 275.00	€ 0.00
7	Mobilization / De-mobilization Charges	1	R.Trip	€ 9,750.00	€ 9,750.00
8	Daily Allowances	27	Days	€ 355.00	€ 9,585.00
9	Standby days / Quarantine (if applicable)	0	Days	€ 1,600.00	€ 0.00
10	Allowance - standby days / Quarantine (if applicable)	0	Days	€ 355.00	€ 0.00
Total Price for Pos. C-2 – #10 – Gearbox Engineer					€ 80,055.00

SN	Service Period		Uom	Normal	OT1	OT2	OT3	Night	OT4
1	30-Sep-22	Friday	Hrs	TRAVELLING DAY					
2	01-Oct-22	Saturday	Hrs	-	-	-	12	-	
3	02-Oct-22	Sunday	Hrs	-	2	2	-	8	
4	03-Oct-22	Monday	Hrs	-	2	2	-	8	
5	04-Oct-22	Tuesday	Hrs	-	2	2	-	8	
6	05-Oct-22	Wednesday	Hrs	-	2	2	-	8	
7	06-Oct-22	Thursday	Hrs	-	2	2	-	8	
8	07-Oct-22	Friday	Hrs	-	-	-	12	-	
9	08-Oct-22	Saturday	Hrs			Day-Off			
10	09-Oct-22	Sunday	Hrs	-	2	2	-	8	
11	10-Oct-22	Monday	Hrs	-	2	2	-	8	
12	11-Oct-22	Tuesday	Hrs	-	2	2	-	8	
13	12-Oct-22	Wednesday	Hrs	-	2	2	-	8	
14	13-Oct-22	Thursday	Hrs	-	2	2	-	8	
15	14-Oct-22	Friday	Hrs	-	-	-	12	-	
16	15-Oct-22	Saturday	Hrs			Day-Off			
17	16-Oct-22	Sunday	Hrs	-	2	2	-	8	
18	17-Oct-22	Monday	Hrs	-	2	2	-	8	
19	18-Oct-22	Tuesday	Hrs	-	2	2	-	8	
20	19-Oct-22	Wednesday	Hrs	-	2	2	-	8	
21	20-Oct-22	Thursday	Hrs	-	2	2	-	8	
22	21-Oct-22	Friday	Hrs	-	-	-	12	-	
23	22-Oct-22	Saturday	Hrs			Day-Off			
24	23-Oct-22	Sunday	Hrs	-	2	2	-	8	
25	24-Oct-22	Monday	Hrs	-	2	2	-	8	
26	25-Oct-22	Tuesday	Hrs	-	2	2	-	8	
30	26-Oct-22	Wednesday	Hrs	TRAVELLING DAY					
Working Hours for:				0	36	36	48	144	0
Total Working Hours:									264

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Pos. C-3 – #11 – Mechanical Engineer – Process & Discharge – DAY Shift

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Pos. C-4 – #12 – Mechanical Engineer – Process & Discharge – NIGHT Shift

SN	Service Period		Uom	Normal	OT1	OT2	OT3	Night	OT4
1	30-Sep-22	Friday	Hrs	TRAVELLING DAY					
2	01-Oct-22	Saturday	Hrs	-	-	-	12	-	
3	02-Oct-22	Sunday	Hrs	-	2	2	-	8	
4	03-Oct-22	Monday	Hrs	-	2	2	-	8	
5	04-Oct-22	Tuesday	Hrs	-	2	2	-	8	
6	05-Oct-22	Wednesday	Hrs	-	2	2	-	8	
7	06-Oct-22	Thursday	Hrs			Day-Off			
8	07-Oct-22	Friday	Hrs	-	-	-	12	-	
9	08-Oct-22	Saturday	Hrs	-	-	-	12	-	
10	09-Oct-22	Sunday	Hrs	-	2	2	-	8	
11	10-Oct-22	Monday	Hrs	-	2	2	-	8	
12	11-Oct-22	Tuesday	Hrs	-	2	2	-	8	
13	12-Oct-22	Wednesday	Hrs	-	2	2	-	8	
14	13-Oct-22	Thursday	Hrs			Day-Off			
15	14-Oct-22	Friday	Hrs	-	-	-	12	-	
16	15-Oct-22	Saturday	Hrs	-	-	-	12	-	
17	16-Oct-22	Sunday	Hrs	-	2	2	-	8	
18	17-Oct-22	Monday	Hrs	-	2	2	-	8	
19	18-Oct-22	Tuesday	Hrs	-	2	2	-	8	
20	19-Oct-22	Wednesday	Hrs	-	2	2	-	8	
21	20-Oct-22	Thursday	Hrs	TRAVELLING DAY					
	Working Hours for:			0	24	24	60	96	0
	Total Working Hours:								204

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Pos. D-1 – #13 – Cobra Specialist – DAY Shift

SN	Service Period		Uom	Normal	OT1	OT2	OT3	Night	OT4
1	07-Oct-22	Friday	Hrs	TRAVELLING DAY					
2	08-Oct-22	Saturday	Hrs	-	-	-	12	-	
3	09-Oct-22	Sunday	Hrs	8	2	2	-	-	
4	10-Oct-22	Monday	Hrs	8	2	2	-	-	
5	11-Oct-22	Tuesday	Hrs	8	2	2	-	-	
6	12-Oct-22	Wednesday	Hrs	8	2	2	-	-	
7	13-Oct-22	Thursday	Hrs	8	2	2	-	-	
8	14-Oct-22	Friday	Hrs	TRAVELLING DAY					
	Working Hours for:			40	10	10	12	0	0
	Total Working Hours:								72

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Pos. D-2 – #14 – Electrical / Control Engineer – DAY Shift

Pos	Budgetary Price Breakdown	Qty	Uom	Unit Price	Total Price
1	Normal Rates – Day Shift – (8 Hours)	80	Hrs	€ 198.00	€ 15,840.00
2	Overtime Rates #1 – (9 & 10 Hours)	20	Hrs	€ 220.00	€ 4,400.00
3	Overtime Rates #2 – (From 11 th Hour)	20	Hrs	€ 220.00	€ 4,400.00
4	Normal Rates - Night Shift – (8 Hours)	0	Hrs	€ 220.00	€ 0.00
5	Overtime Rates #3 – (Fridays & Saturdays)	12	Hrs	€ 275.00	€ 3,300.00
6	Overtime Rates #4 - Public Holidays	0	Hrs	€ 275.00	€ 0.00
7	Mobilization / De-mobilization Charges	1	R.Trip	€ 9,750.00	€ 9,750.00
8	Daily Allowances	14	Days	€ 355.00	€ 4,970.00
9	Standby days / Quarantine (if applicable)	0	Days	€ 1,600.00	€ 0.00
10	Allowance - standby days / Quarantine (if applicable)	0	Days	€ 355.00	€ 0.00
	Total Price for Pos. D-2 – #14 – Electrical / Control Engineer				€ 42,660.00

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Detailed Price Breakdown + Tentative Work Schedule

Pos. D-3 – #15 – Site Manager – DAY Shift

Pos	Budgetary Price Breakdown	Qty	Uom	Unit Price	Total Price
1	Normal Rates – Day Shift – (8 Hours)	144	Hrs	€ 198.00	€ 28,512.00
2	Overtime Rates #1 – (9 & 10 Hours)	36	Hrs	€ 220.00	€ 7,920.00
3	Overtime Rates #2 – (From 11 th Hour)	36	Hrs	€ 220.00	€ 7,920.00
4	Normal Rates - Night Shift – (8 Hours)	0	Hrs	€ 220.00	€ 0.00
5	Overtime Rates #3 – (Fridays & Saturdays)	96	Hrs	€ 275.00	€ 26,400.00
6	Overtime Rates #4 - Public Holidays	0	Hrs	€ 275.00	€ 0.00
7	Mobilization / De-mobilization Charges	1	R.Trip	€ 9,750.00	€ 9,750.00
8	Daily Allowances	32	Days	€ 355.00	€ 11,360.00
9	Standby days / Quarantine (if applicable)	0	Days	€ 1,600.00	€ 0.00
10	Allowance - standby days / Quarantine (if applicable)	0	Days	€ 355.00	€ 0.00
Total Price for Pos. D-3 – #15 – Site Manager					€ 91,862.00

SN	Service Period		Uom	Normal	OT1	OT2	OT3	Night	OT4	
1	27-Sep-22	Tuesday	Hrs	TRAVELLING DAY						
2	28-Sep-22	Wednesday	Hrs	8	2	2	-	-	8	
3	29-Sep-22	Thursday	Hrs	8	2	2	-	-	8	
4	30-Sep-22	Friday	Hrs	-	-	-	12	-	-	
5	01-Oct-22	Saturday	Hrs	-	-	-	12	-	-	
6	02-Oct-22	Sunday	Hrs	8	2	2	-	-	8	
7	03-Oct-22	Monday	Hrs	8	2	2	-	-	8	
8	04-Oct-22	Tuesday	Hrs			Day-Off				
9	05-Oct-22	Wednesday	Hrs	8	2	2	-	-	8	
10	06-Oct-22	Thursday	Hrs	8	2	2	-	-	8	
11	07-Oct-22	Friday	Hrs	-	-	-	12	-	-	
12	08-Oct-22	Saturday	Hrs	-	-	-	12	-	-	
13	09-Oct-22	Sunday	Hrs	8	2	2	-	-	8	
14	10-Oct-22	Monday	Hrs			Day-Off				
15	11-Oct-22	Tuesday	Hrs	8	2	2	-	-	8	
16	12-Oct-22	Wednesday	Hrs	8	2	2	-	-	8	
17	13-Oct-22	Thursday	Hrs	8	2	2	-	-	8	
18	14-Oct-22	Friday	Hrs	-	-	-	12	-	-	
19	15-Oct-22	Saturday	Hrs	-	-	-	12	-	-	
20	16-Oct-22	Sunday	Hrs	8	2	2	-	-	8	
21	17-Oct-22	Monday	Hrs			Day-Off				
22	18-Oct-22	Tuesday	Hrs	8	2	2	-	-	8	
23	19-Oct-22	Wednesday	Hrs	8	2	2	-	-	8	
24	20-Oct-22	Thursday	Hrs	8	2	2	-	-	8	
25	21-Oct-22	Friday	Hrs	-	-	-	12	-	-	
26	22-Oct-22	Saturday	Hrs	-	-	-	12	-	-	
27	23-Oct-22	Sunday	Hrs			Day-Off				
28	24-Oct-22	Monday	Hrs	8	2	2	-	-	8	
29	25-Oct-22	Tuesday	Hrs	8	2	2	-	-	8	
30	26-Oct-22	Wednesday	Hrs	8	2	2	-	-	8	
31	27-Oct-22	Thursday	Hrs	8	2	2	-	-	8	
32	28-Oct-22	Friday	Hrs	TRAVELLING DAY						
	Working Hours for:			144	36	36	96	0	0	
	Total Working Hours:									312

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Detailed Price Breakdown + Tentative Work Schedule					
Pos. D-4 – #16 - Mechanical Engineer - Jumper – DAY / Night Shift					

Pos	Budgetary Price Breakdown	Qty	Uom	Unit Price	Total Price
1	Normal Rates – Day Shift – (8 Hours)	128	Hrs	€ 198.00	€ 25,344.00
2	Overtime Rates #1 – (9 & 10 Hours)	32	Hrs	€ 220.00	€ 7,040.00
3	Overtime Rates #2 – (From 11 th Hour)	32	Hrs	€ 220.00	€ 7,040.00
4	Normal Rates - Night Shift – (8 Hours)	0	Hrs	€ 220.00	€ 0.00
5	Overtime Rates #3 – (Fridays & Saturdays)	84	Hrs	€ 275.00	€ 23,100.00
6	Overtime Rates #4 - Public Holidays	0	Hrs	€ 275.00	€ 0.00
7	Mobilization / De-mobilization Charges	1	R.Trip	€ 9,750.00	€ 9,750.00
8	Daily Allowances	27	Days	€ 355.00	€ 9,585.00
9	Standby days / Quarantine (if applicable)	0	Days	€ 1,600.00	€ 0.00
10	Allowance - standby days / Quarantine (if applicable)	0	Days	€ 355.00	€ 0.00
Total Price for Pos. D-4 – #16 - Mechanical Engineer - Jumper					€ 81,859.00

SN	Service Period		Uom	Normal	OT1	OT2	OT3	Night	OT4
1	30-Sep-22	Friday	Hrs	TRAVELLING DAY					
2	01-Oct-22	Saturday	Hrs	-	-	-	12	-	
3	02-Oct-22	Sunday	Hrs	8	2	2	-	-	
4	03-Oct-22	Monday	Hrs	8	2	2	-	-	
5	04-Oct-22	Tuesday	Hrs	8	2	2	-	-	
6	05-Oct-22	Wednesday	Hrs	8	2	2	-	-	
7	06-Oct-22	Thursday	Hrs	8	2	2	-	-	
8	07-Oct-22	Friday	Hrs	-	-	-	12	-	
9	08-Oct-22	Saturday	Hrs	-	-	-	12	-	
10	09-Oct-22	Sunday	Hrs			Day-Off			
11	10-Oct-22	Monday	Hrs	8	2	2	-	-	
12	11-Oct-22	Tuesday	Hrs	8	2	2	-	-	
13	12-Oct-22	Wednesday	Hrs	8	2	2	-	-	
14	13-Oct-22	Thursday	Hrs	8	2	2	-	-	
15	14-Oct-22	Friday	Hrs	-	-	-	12	-	
16	15-Oct-22	Saturday	Hrs	-	-	-	12	-	
17	16-Oct-22	Sunday	Hrs	8	2	2	-	-	
18	17-Oct-22	Monday	Hrs	8	2	2	-	-	
19	18-Oct-22	Tuesday	Hrs			Day-Off			
20	19-Oct-22	Wednesday	Hrs	8	2	2	-	-	
21	20-Oct-22	Thursday	Hrs	8	2	2	-	-	
22	21-Oct-22	Friday	Hrs	-	-	-	12	-	
23	22-Oct-22	Saturday	Hrs	-	-	-	12	-	
24	23-Oct-22	Sunday	Hrs	8	2	2	-	-	
25	24-Oct-22	Monday	Hrs	8	2	2	-	-	
26	25-Oct-22	Tuesday	Hrs	8	2	2	-	-	
30	26-Oct-22	Wednesday	Hrs	TRAVELLING DAY					
	Working Hours for:			128	32	32	84	0	0
	Total Working Hours:								

Additional Scope: F-1

Detailed Price Breakdown + Time Sheet Summary					
Pos.1.1 – Machining Specialist #1 – DAY Shift					

Pos	Budgetary Price Breakdown	Qty	Uom	Unit Price	Total Price
1	Normal Working Rates – Day Shift	40	Hrs	€ 198.00	€ 7,920.00
2	Overtime Rates #1	10	Hrs	€ 220.00	€ 2,200.00
3	Overtime Rates #2	10	Hrs	€ 275.00	€ 2,750.00
4	Public Holidays - Overtime Rates #3	0	Hrs	€ 275.00	-
5	Normal Working Rates (Night Shift)	0	Hrs	€ 275.00	-
6	Mobilization / De-mobilization Charges	1	R.Trip	€ 9,750.00	€ 9,750.00
7	Daily Allowances (Work + Travel)	6+2	Days	€ 355.00	€ 2,840.00
Total Price for Machining Specialist #1 - 6 DAY Shifts					€ 25,460.00

Pos	Tentative Service Period		Uom	DAY	OT-1	OT-2	NIGHT
1	Mobilization	Saturday	Hrs	Travelling Day			
2	Day-01	Sunday	Hrs	8	2		-
3	Day-02	Monday	Hrs	8	2		-
4	Day-03	Tuesday	Hrs	8	2		-
5	Day-04	Wednesday	Hrs	8	2		-
6	Day-05	Thursday	Hrs	8	2		-
7	Day-06	Friday	Hrs	-	-	10	-
8	De- Mobilization	Saturday	Hrs	Travelling Day			
Working Hours for Engineer-1 / DAY Shift				40	10	10	0
Total Working Hours for Engineer-1 / DAY Shift							60

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Additional Scope: F-2

Detailed Price Breakdown + Time Sheet Summary					
Pos.1.2 – Machining Specialist #2 – Day Shift					
Pos	Budgetary Price Breakdown	Qty	Uom	Unit Price	Total Price
1	Normal Working Rates – Day Shift	40	Hrs	€ 198.00	€ 7,920.00
2	Overtime Rates #1	10	Hrs	€ 220.00	€ 2,200.00
3	Overtime Rates #2	10	Hrs	€ 275.00	€ 2,750.00
4	Public Holidays - Overtime Rates #3	0	Hrs	€ 275.00	-
5	Normal Working Rates (Night Shift)	0	Hrs	€ 275.00	-
6	Mobilization / De-mobilization Charges	1	R.Trip	€ 9,750.00	€ 9,750.00
7	Daily Allowances (Work + Travel)	6+2	Days	€ 355.00	€ 2,840.00
Total Price for Machining Specialist #2 - 6 DAY Shifts				€ 25,460.00	

Pos	Tentative Service Period		Uom	DAY	OT-1	OT-2	NIGHT
1	Mobilization	Saturday	Hrs	Travelling Day			
2	Day-01	Sunday	Hrs	8	2		-
3	Day-02	Monday	Hrs	8	2		-
4	Day-03	Tuesday	Hrs	8	2		-
5	Day-04	Wednesday	Hrs	8	2		-
6	Day-05	Thursday	Hrs	8	2		
7	Day-06	Friday	Hrs	-	-	10	-
8	De- Mobilization	Saturday	Hrs	Travelling Day			
Working Hours for Engineer-1 / DAY Shift				40	10	10	0
Total Working Hours for Engineer-1 / DAY Shift							60

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Additional Scope: F-3

Detailed Price Breakdown				
Pos.1.3 – Special Tools for Sleeve Modification and Thread Repair				

ID No.	Description	Qty	Uom	Total Price
Tools	Special tools for Sleeve Modification and Thread Repair – Rental Charge: Inc DDP - Round Trip Transportation – Europe - Schem	26	Days	€ 53,200.00
	Special Discount – 10%	-	-	€ 5,320.00
Tools	Total Charges for Tools – Fixed Price			€ 47,880.00

Please see the following tentative schedule / breakdown summary for the above quoted 26 days utilization of Tool Box for the Sleeve Modification scope.

Sl.No		Qty	Unit
1	Dispatch from Europe	2	Days
2	Airfreight Transit to Schem	8	Days
3	Standby Days (If any) at Schem	0	Days
4	Operation -	6	Days
5	Standby Days (If any) at Schem	0	Days
6	Airfreight Transit to Europe	8	Days
7	Arrival at Europe	2	Days

Additional Scope: F-4

Detailed Price Breakdown			
Pos.1.4 - Spare Parts for Sleeve Modification and thread repair			

Sl.No	Material Description	Qty	Price
1	1 pc Sleeve ø 560h6/580J6 x 195 mm, material C45	1	
	1 spare sleeve ø 560h6/585 x 195 mm, material C45	-excluded-	-excluded-
2	Consumables M56 x 5.5P x 2D Heli coil Set, including Stainless Steel 5 pieces insert Heli coils	1 Set	
	Total Price Excluding 15% VAT		€ 22,375.00
	Special Discount – 10%		€ 2,237.50
	Total Final Price Excluding 15% VAT -		€ 20,137.50

Delivery Terms – 8 weeks, DDP Schem

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